



EN: This Datasheet/Document is presented by the manufacturer.

Please visit our website for pricing and availability at www.hestore.hu.

Soldering paste

Soldering paste in accordance with ISO 9454-1 typ 1134 / J-STD-004 ROL0 is a medium-active fluxing agent with a paste consistence, based on rosin and organic halogen activator, facilitates soldering copper, silver-plated, galvanised, and nickel-plated elements. It is used for whitening and soldering in radio and telecommunication technology and in the assembly of electrical equipment. Fluxing agent residues after soldering do not cause corrosion on non-ferrous metals and can remain on the welds. (Recommended cleaning with alcohol-based remover). Product used primarily where rosin is not sufficient.

Physicochemical properties	
Appearance	paste
Color	amber
Odor	characteristic
Density at 80 °C	-0,95 g/cm ³
Operating temperature	50-200 °C
Solubility	not soluble in water

Application:

- whitening and soldering in radio and telecommunication technology,
- assembly of electrical appliances,
- soldering copper, silver-plated, galvanised, and nickel-plated elements.

Packagings:

Volume	Type of packaging	Collective packaging	Item Code
20ml	metal box	40	ART.AGT-036
40g	metal box	50	ART.AGT-037
100ml	metal box	20	ART.AGT-038

Warehousing:

Store in a well-ventilated, cool and dry place. Keep containers tightly closed when not in use.

Data contained in this document are consistent with the current state of our knowledge. They describe typical product properties and applications. However, it is up to the user to examine the suitability of this product for specific applications. We deny liability for the obtained results on the grounds that application conditions lie beyond our control.