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Zentrum für Löt- und Entlötsysteme



EDSYN GMBH EUROPA, Postfach 1169, D-97888 Kreuzwertheim

27.12.2018

Material Safety Data Sheet - according to Regulation (EC) No. 1907/2006

INTERNATIONAL STANDARD NORM ISO 11014-1

Trade name: FLUXI FL 88		Flux Dispenser	F-SW 34 DIN ISO 29454 / 2.2.3.A
1.)	IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING		
1.1.)	Manufacturer/Supplier Address:	EDSYN GMBH EUROPA Finkenweg 2 D 97892 Kreuzwertheim e-Mail: Edsyn-europa@t-online.de Website: www.edsyn-europa.de	Tel. 09342 - 6413 Fax: 09342 - 6417
1.2)	Product identifier	Flux dispenser FLUXI FL 88	
1.3)	Relevant identified uses of the substance or mixture and uses advised against		
	Use of the substance/mixture	Fluxes Industrial use of processing aids.	
2.)	HAZARDS IDENTIFICATION		
2.1)	Classification of the substance or mixture		
	Classification according to Directive 67/548/EEC or 1999/45/EC		
	Indications of danger:	F - Highly flammable, Xi - Irritant	
	R-phrases:	Highly flammable. Irritating to eyes. Vapours may cause drowsiness and d	lizziness.
	Classification according to Regulation (EC) No. 1272/2008 [CLP]		
	Hazard categories:	Flammable liquid: Flam. Liq. 2 Serious eye damage/eye irritation: E Specific target organ toxicity – sing	
	Hazard Statements:	Highly flammable liquid and vapour. Causes serious eye irritation. May cause drowsiness or dizziness.	
2.2)	Label elements		
	Hazardous components which must be listed on the label:	propan-2-ol; isopropyl alcohol; isoprop	panol

Zentrum für Löt- und Entlötsysteme



EDSYN GMBH EUROPA, Postfach 1169, D-97888 Kreuzwertheim

Signal word:	Danger	
Pictograms:	GHS02-GHS07	
Hazard statements:	H225	Highly flammable liquid and vapour.
	H319	Causes serious eye irritation.
	H336	May cause drowsiness or dizziness.
Precautionary statements:	P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
	P233	Keep container tightly closed.
	P241	Use explosion-proof electrical/ventilating/lighting equipment.
	P242	Use only non-sparking tools.
	P243	Take precautionary measures against static discharge.
	P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
	P271 P280	Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye
	F20U	protection/face protection.
	P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with
	D004 D040	water/shower.
	P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
	P312	Call a POISON CENTER/doctor if you feel unwell.
	P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and
	P337+P313	easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
	P370+P378	In case of fire: Use SECTION 5: Firefighting measures to extinguish.
	P235	Keep cool.
	P403+P233	Store in a well-ventilated place. Keep container tightly closed.
	P405	Store locked up.
	P501	Dispose of contents/container to Dispose of this material and its container to hazardous or special was collection point.
Special labelling of certain		
mixtures:	EUH208	Contains Rosin, colophony. May produce an allergic Reaction.
Other hazards	No information avail	able.

Zentrum für Löt- und Entlötsysteme



EDSYN GMBH EUROPA, Postfach 1169, D-97888 Kreuzwertheim

27.12.2018

3.) <u>COMPOSITION / INFORMATION ON INGREDIENTS</u>

3.1) Mixtures

Chemical characterization Contain

Contains: Alcohol

Hazardous components:

Chemical name		Quantity %	Classification according to Directive 67/548/EEC Classification according to Regulation (EC) Nr. 1272/2008 [CLP]
propan-2-ol; isopropyl alcohol; isopropanol	EC No 200-661-7 CAS No 67-63-0 Index No 603-117-00-0 REACH No	80-100	F – Highly flammable, Xi – Irritant, R11-36-67 Flam. Liq.2, Eye Irrit. 2, STOT SE 3; H225, H319, H336
	EC No 204-673-3 CAS No 124-04-9		Xi - Irritant R36
adipic acid	Index No 607-144-00-9 REACH No	1-4	Eye Irrit. 2; H319
	EC No 202-599-6 CAS No 97-65-4		Xi - Irritant, R41
Itaconic acid	Index No REACH No	1-4	Eye Dam. 1; H318
	EC No 232-475-7 CAS No 8050-09-7		R43
Rosin, colophony	Index No 650-015-00-7 REACH No	0-2	Skin Sens. 1; H317

Full text of R-, H- and EUH-phrases: see section 16.

3.2)	Further information	Contains: resin. >> No risks worthy of mention.
4.)	FIRST AID MEASURES	
4.1)	Description of first aid measures	
	After inhalation:	Provide fresh air. If breathing is irregular or stopped, administer artificial respiration. Medical treatment necessary.
	After contact with skin:	After contact with skin, wash immediately with polyethylene glycol, followed by plenty of water. Take off immediately all contaminated clothing and wash it before reuse. If skin irritation occurs: Get medical advice/attention.
	After contact with eyes:	After contact with the eyes, rinse with water with the eyelids open for a sufficient length of time, then consult an ophthalmologist immediately.
	After ingestion:	Rinse mouth immediately and drink plenty of water.
4.2)	Most important symptoms and effects, both acute and delayed	No information available.

Zentrum für Löt- und Entlötsysteme



EDSYN GMBH EUROPA, Postfach 1169, D-97888 Kreuzwertheim

27.12.2018

4.3)	Indication of any immediate medical attention and special treatment needed	Treat symptomatically.
5.)	FIREFIGHTING MEASURES	
5.1)	Extinguishing media Suitable extinguishing media:	Water spray jet, Carbon dioxide (CO2). Foam. Extinguishing powder.
5.2)	Special hazards arising from the substance or mixture	Flammable. Vapours can form explosive mixtures with air.
5.3)	Advice for firefighters	In case of fire: Wear self-contained breathing apparatus.
	Additional information:	Use water spray jet to protect personnel and to cool endangered containers. Suppress gases/vapours/mists with water spray jet. Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.
6.)	ACCIDENTAL RELEASE MEASURES	
6.1)	Personal precautions, protective equipment and emergency procedures	Remove all sources of ignition. Do not breathe gas/fumes/vapour/spray. Avoid contact with skin, eye and clothes. Use personal protection equipment.
6.2)	Environmental precautions	Do not allow uncontrolled discharge of product into the environment. Danger of explosion.
6.3)	Methods and material for containment and cleaning up	Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal.
6.4)	Reference to other sections	Safe handling: see section 7. Personal protection equipment: see section 8. Disposal: see section 13.
7.)	HANDLING AND STORAGE	
7.1)	Precautions for safe handling	
	Advice on safe handling:	If handled uncovered, arrangements with local exhaust ventilation have to be used. Do not breathe gas/fumes/vapour/spray.
	Advice on protection against fire and explosion:	Keep away from sources of ignition - No smoking. Take precautionary measures against static discharges. Vapours can form explosive mixtures with air.
7.2)	Conditions for safe storage, including any incompatibilities	
	Requirements for storage rooms and vessels:	Keep container tightly closed. Keep in a cool, well-ventilated place. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Zentrum für Löt- und Entlötsysteme



EDSYN GMBH EUROPA, Postfach 1169, D-97888 Kreuzwertheim

27.12.2018

	Advice on storage compatibility:	Do not store together with: Oxidising agent. Pyrophoric or self-heating substances.
7.3)	Specific end use(s)	Fluxes Industrial use of processing aids.
8.)	EXPOSURE CONTROLS / PERSONAL PROTECTION	
8.1)	Control parameters	

Exposure limits (EH40)

CAS No	Substance	ppm	mg/m³	fibres/m ³	Category	Origin
64-17-5	Ethanol	1000	1920		TWA (8 h)	WEL
		-	-		STEL (15 min)	WEL
67-63-0	Propan-2-ol	400	999		TWA (8 h)	WEL
	·	500	1250		STEL (15 min)	WEL
8050-09-7	Rosin-based	-	0.05		TWA (8 h)	WEL
	solder flux fume	-	0.15		STEL (15 min)	WEL

Exposure controls









Appropriate engineering controls:

If handled uncovered, arrangements with local exhaust ventilation have to be used. Do not breathe gas/fumes/vapour/spray.

Personal protection 8.3)

Protective and hygiene measures:

Remove contaminated, saturated clothing immediately. Draw up and observe skin protection programme. Wash hands and face before breaks and after work and take a shower if necessary. When using do not eat or drink.

Eye/face protection:

Suitable eye protection: goggles.

Hand protection:

When handling with chemical substances, protective gloves must be worn with the CE-label including the four control digits. The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. For special purposes, it is recommended to check the resistence to chemicals of the protective gloves mentioned above together with the supplier of these

gloves.

Additional protection measures for the hands

Hand protection: DIN EN 374

CR (polychloroprenes, Chloroprene rubber)

Thickness of glove material: 0,65 mm

penetration time (maximum wearing period): > 120 min.

NBR (Nitrile rubber)

Thickness of glove material: 0,4 mm

penetration time (maximum wearing period): > 480 min.

Zentrum für Löt- und Entlötsysteme



EDSYN GMBH EUROPA, Postfach 1169, D-97888 Kreuzwertheim

		Breakthrough times and swelling properties of the material must be taken into consideration. Take recovery periods for skin regeneration.
		In the case of wanting to use the gloves again, clean them before taking off and air them well. Use gloves only once. When handling with chemical substances, protective gloves must be worn with CE label including the four control digits. Before using check leak tightness / impermeability.
	Skin protection:	Flame-retardant protective clothing. Wear anti-static footwear and clothing.
	Respiratory protection:	In case of inadequate ventilation wear respiratory protection. (In case of inadequate ventilation) wear respiratory protection. Use appropriate respiratory protection. Use only respiratory protection equipment with CE-symbol including four-digit test number. The filter class must be suitable for the maximum contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If the concentration is exceeded, closed-circuit breathing apparatus must be used! Filtering device (full mask or mouthpiece) with filter: A
	Environmental exposure controls	No special measures are necessary.
9.)	PHYSICAL AND CHEMICAL PROPERTIES	
9.1)	Information on basic physical and chemical properties	
	Physical state: Colour: Odour:	liquid light yellow Alcohol
	II Webse	Test-method
	pH-Value:	not applicable etc.:
	Changes in the physical state Melting point: Initial boiling point and boiling range: Flash point:	not determined ca. 80 °C 12 °C
	Flammability Solid: Gas: Lower explosion limits: Upper explosion limits:	not applicable not applicable 2 vol. % 12 vol. %
	Auto-ignition temperature Solid: Gas: Decomposition temperature:	not applicable not applicable not determined
	Oxidizing properties: Vapour pressure: (at 20 ℃)	Not oxidizing. 48 hPa
	Vapour pressure: (at 50℃)	236 hPa

Zentrum für Löt- und Entlötsysteme



EDSYN GMBH EUROPA, Postfach 1169, D-97888 Kreuzwertheim

	Density:	ca. 0,8 g/cm ³					
	Water solubility:	slightly solub	le				
	Solubility in other solvents: Partition coefficient: Vapour density: Evaporation rate: Solvent content:	not determine ca. 97 %	ed	not determine not determine not determine	ed		
9.2)	Other information Solid content:			not determine	ed		
10.)	STABILITY AND REACTIVITY						
10.1)	Reactivity	Flammable, I	gnition hazard	I. No risks worth	y of mention		
10.2)	Chemical stability	Stability and	reactivity: Yes				
10.3)	Possibility of hazardous reactions	Violent reacti	on with: Oxidi	zing agents, stro	ng.		
10.4)	Conditions to avoid			f heat (e.g. hot s e mixtures with a		arks and op	en flames.
10.5)	Incompatible materials	Alkali metals.					
10.6)	Hazardous decomposition products	Thermal deco	omposition ca	n lead to the esc	ape of irritat	ing gases a	ind
11.)	TOXICOLOGICAL INFORMATION						
11.1)	Information on toxicological effects						
	Acute toxicity	adipic acid					
		CAS No.	Exposure routes	Method	Dose	Species	Sources
		124-04-9	oral	LD50 mg/kg	ca.5700	Rat	
			inhalative (4 h) aerosol	LC50	>7,7mg/l	Rat	
		Itaconic acid	<u>1</u>				
		CAS No.	Exposure routes	Method	Dose	Species	Sources
		97-65-4	oral	LD50 mg/kg	>2000 mg/kg	Rat	
	Additional information on tests	This mixture 1272/2008 [C		s hazardous acc	ording to reg	gulation (EC	 3) No.
12.)	ECOLOGICAL INFORMATION						
12.1)	Toxicity:	The product	is not: Ecotoxi	C.			
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Zentrum für Löt- und Entlötsysteme



EDSYN GMBH EUROPA, Postfach 1169, D-97888 Kreuzwertheim

		T					
		adipic acid CAS-Nr. 124-049					
		Aquatic toxicity	Method	Dose	h	Species	Source
		Acute fish toxicity	LC50	230 mg/l	96	Leuciscus idus	
		Acute algae toxicity	ErC50	31 mg/l	72	Desmodes- mus subspicatus	IUCLID
		acute crustacea toxicity	EC50	86 mg/l	48	Daphnia magna	
12.2)	Persistence and degradability	The product has	not been t	ested.			
12.3)	Bioaccumulative potential	The product has	not been t	ested.			
		Partition coeffi	cient n-oct	anol/water			
		Chemical nan	ne (CAS No		Log Pow	
		adipic acid	1	24-04-9		0,081	
12.4)	Mobility in soil	The product has not been tested.					
12.5)	Results of PBT and vPvB assessment	The product has not been tested.					
12.6)	Other adverse effects:	No information available.					
	Further information:	Avoid release to the environment.					
13.)	DISPOSAL CONSIDERATIONS						
13.1)	Waste treatment methods						
	Advice on disposal:	Do not allow to to applicable leg		urface water o	r drains	s. Dispose of wa	ste according
	Waste disposal number of waste from residues/unused and used products:	140603					
		WASTE ORGANIC SOLVENTS, REFRIGERANTS AND PROPELLANTS (except 07 and 08); waste organic solvents, refrigerants and foam/aerosol propellants; other solvents and solvent mixtures Classified as hazardous waste. 150102 WASTE PACKAGING; ABSORBENTS, WIPING CLOTHS, FILTER MATERIALS AND PROTECTIVE CLOTHING NOT OTHERWISE SPECIFIED; packaging (including separately collected municipal packaging waste); plastic packaging				m/aerosol	
	Waste disposal number of contaminated packaging:					E	
	Contaminated packaging:	Wash with plent	y of water.	Completely er	nptied _l	oackages can be	e recycled.

Zentrum für Löt- und Entlötsysteme



EDSYN GMBH EUROPA, Postfach 1169, D-97888 Kreuzwertheim

27.12.2018

14.) TRANSPORT INFORMATION

14.1) Land transport ADR/RID/GGVSE

UN number:

UN1993

UN proper shipping name: Transport hazard class(es): Packing group: Hazard label: FLAMMABLE LIQUID, N.O.S. (propan-2-ol; isopropyl alcohol; isopropanol

II 3

3



Classification code:

Special Provisions: 274 601 640C

Limited quantity: Excepted quantity: Transport category: Hazard No:

E2 2 33 D/E

1 L

Tunnel restriction code:

14.2) Inland waterways transport (ADN)

UN number: UN1993

UN proper shipping name:

FLAMMABLE LIQUID, N.O.S. (propan-2-ol; isopropyl alcohol; isopropanol)

Transport hazard class(es): Packing group: Hazard label:

II 3



Classification code: Special Provision:

274 601 640C

Limited quantity:

Excepted quantity:

1 L E2

14.3) Marine transport (IMDG)

UN number: UN1993

UN proper shipping name:

FLAMMABLE LIQUID, N.O.S. (propan-2-ol; isopropyl alcohol; isopropanol)

Transport hazard class(es):

Packing group: Hazard label:

3 II 3



Zentrum für Löt- und Entlötsysteme



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27.12.2018

Special Provision: 274 Limited quantity: 1 L **Excepted quantity:** E2 EmS: F-E, S-E Segregation group: IMDG-Code segregation group not applicable. 14.4) Air transport (ICAO)IATA/DGR: UN number: UN1993 UN proper shipping name: FLAMMABLE LIQUID, N.O.S. (propan-2-ol; isopropyl alcohol; isopropanol) Transport hazard class(es): Packing group: II Hazard label: 3 Special Provisions: А3 Limited quantity Passenger: 1 L Passenger LQ: Y341 **Excepted quantity:** E2 IATA-packing instructions-Passenger: 353 IATA-max. quantity-Passenger: 5 L IATA-packing instructions - Cargo: 364 IATA-max. quantity - Cargo: 60 L 14.5) Environmental hazards **ENVIRONMENTALLY HAZARDOUS:** no 14.6) Special precautions for user Warning: Combustible liquid. 14.7) Transport in bulk according to Annex II of MARPOL 73/78 and the **IBC Code** not applicable. 15.) REGULATORY INFORMATION 15.1) Safety, health and environmental regulations/legislation specific for the substance or mixture EU regulatory information 2010/75/EU (VOC): 100% 100 % 2004/42/EC (VOC): Additional information To follow: 850/2004/EC, 79/117/EEC, 689/2008/EC.

Zentrum für Löt- und Entlötsysteme



EDSYN GMBH EUROPA, Postfach 1169, D-97888 Kreuzwertheim

27.12.2018

	National regulatory information			
	Employment restriction: Water contaminating class (D): Skin resorption/Sensitization:	Observe employment restrictions for young people. 1 – slightly water contaminating. Causes allergic hypersensitivity reactions.		
15.2)	Chemical safety assessment	Chemical safety assessment for substances in this mixture were not carried out.		
16.)	OTHER INFORMATION			
	Abbreviations and acronyms:	ADR: (Accord européen sur le Transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road) IMDG: International Maritime Code for Dangerous Goods IATA: International Air Transport Association GHS: Globally Harmonized System of Classification and Labelling of Chemicals EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances CAS: Chemical Abstracts Service LC50: Lethal concentration, 50 % LD50: Lethal dose, 50 %		
	Relevant R-phrases (Number and full text):	11 Highly flammable. 36 Irritating to eyes. 41 Risk of serious damage to eyes. 43 May cause sensitisation by skin contact. 67 Vapours may cause drowsiness and dizziness.		
	Relevant H- and EUH-phrases (Number and full text):	H225 Highly flammable liquid and vapour. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H319 Causes serious eye irritation. H336 May cause drowsiness or dizziness. EUH208 Contains Rosin, colophony. May produce an allergic reaction.		
	Further information	The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.		
	Revised date:	22.05.2015		
	Revision No:	4.02		
	(Number and full text): Further information Revised date:	Risk of serious damage to eyes. All Risk of serious damage to eyes. All May cause sensitisation by skin contact. Vapours may cause drowsiness and dizziness. H225 Highly flammable liquid and vapour. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H319 Causes serious eye irritation. H336 May cause drowsiness or dizziness. EUH208 Contains Rosin, colophony. May produce an allergic reaction. The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.		

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractors's safety data sheet).