

EN: This Datasheet is presented by the manufacturer.

Please visit our website for pricing and availability at www.hestore.hu.

Potentiometers

CA6 CA9 // CE9 CA14 // CE14 MCA9 // MCE9 MCA14 // MCE14



Carbon **Potentiometers** CA





6mm carbon potentiometers with plastic housing and protection type IP 5 (dust-proof).

CA6 potentiometers are available both in through-hole and in SMD terminal configuration. The substrate in our SMD potentiometers is high temperature resistant, for reflow soldering.

Tapers available include linear, log and antilog, even for SMD potentiometers. ACP can also study special requests.

Terminals are manufactured in tinned brass to guarantee better soldering and higher resistance to corrosion. They can be provided straight or crimped (with "snap in"), which is recommended to hold the potentiometer to the board prior to the soldering operation.

Thumbwheels and shafts can be provided either separately or already inserted in the potentiometer. CA6VSMD potentiometers, with or without thumbwheel, can be requested in Bulk or Tape & Reel (T&R) packaging.

ACP's potentiometers can be adjusted from either side, both in the horizontal and the vertical adjustment types. There is a guide on the housing to simplify the manual adjusting operations.

Our potentiometers can be manufactured in a wide range of possibilities regarding:

- Resistance value.
- Tolerance.
- Tapers / variation laws of the resistive element (linear, log, antilog).
- Others on request.
- Pitch.
- Positioning of the wiper (the standard is at 50%).
- Housing and rotor color.
- Mechanical life.
- Self-extinguishable plastic parts according to UL 94 V-0.

Applications

- Small electronic appliances.
- Measurement and test equipment.
- Automotive: alarms, switches
- Telecommunication equipment (antenna amplifiers and receivers, videocomm., intercomm.)
- Alarm systems.



Models

All models shown here have the standard rotor for the 6mm series, the cross (X). Models can be manufactured with any of the rotors listed on the rotor menu. The color of the housing or rotor can also be modified.







CA6 V5







CA6 H2,5

CA6 V 2,5

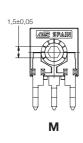
CA6 VS5

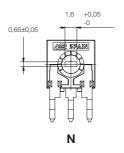
CA6 HSMD

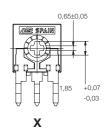
CA6 VSMD

Rotors

The rotor by default is the cross (X). Accessories are designed for the X rotor.

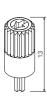






Shafts

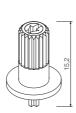
Shafts are offered in different colors. On request, they can also be provided in accordance with UL 94 V-0. Potentiometers can be supplied with shafts already inserted in. ACP can also study special shafts.



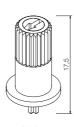




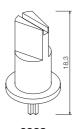
6023



6024



6025



6028



6031

Thumbwheels

Thumbwheels are offered in different colors. On request, they can also be provided in accordance with UL 94 V-0. Potentiometers can be supplied with thumbwheels already inserted in. ACP can also study special thumbwheels.



6001



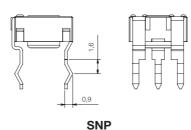
6030



6032

Terminals

In the CA6 family, ACP will always recommend terminals with "snap in" in order to better hold the component to the board prior to soldering. (Not available for CA6VS5 model).



Adjustment possibilities

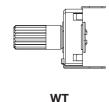
ACP's potentiometers can be adjusted through either the front side (WT) or the collector side (WTI):







WTI



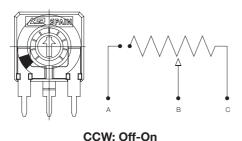
Collector side Front side

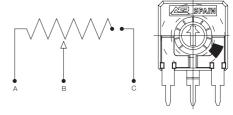
Potentiometers with cut track

The resistive element in this potentiometer has an area with very high resistive values, resulting in an open circuit. Recommended for lighting regulation.

With cut at the beginning of the track CCW: Off-On.

With cut at the end of track- CW: On-Off. Others positions available on request.





CW: On-Off

Packaging

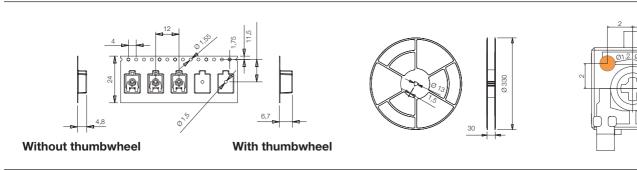
Bulk packaging: Potentiometers are first bagged and then introduced in boxes:

+ Shaft or thumbwheel inserted	Pieces per box (130 x 60 x 90)
- (only potentiometers)	
6001, 6030, 6032	1000
6022, 6023, 6024, 6031	500
6025, 6028	300
	- (only potentiometers) 6001, 6030, 6032 6022, 6023, 6024, 6031

Tape and reel (T&R) packaging:

+ Shaft or thumbwheel reference	Pieces per reel
- (only potentiometers)	1200
6030	750
	- (only potentiometers)

Dimensions: Reel Ø: 330mm, Tape width: 24mm





Electric Specifications

These are standard features; other specifications can always be studied on request.				
	Through-Hole	SMD		
ange of resistance values n (A) $100\Omega \dots 5M\Omega$ og (B) Antilog (C) $1 \ K\Omega \dots 2,2 \ M\Omega$		100Ω - 1ΜΩ 1ΚΩ - 1ΜΩ		
Tolerance Special tolerances available on request	100Ω 1MΩ ±20% >1MΩ 5MΩ ±30% Out of range: Rn> 5MΩ: +50% -30%	$< 1M\Omega$ ± 25%		
Variation laws	Lin (A), Log (B), Antilog (C) Other tapers available on request			
Residual resistance	Lin (A), Log (B), Antilog (C) $\leq 5*10^{\cdot 3}*Rn$ Minimum value 2Ω			
CRV - Contact Resistance Variation (dynamic)	≤3%Rn			
CRV - Contact Resistance Variation (static)	≤5%Rn			
Maximum power dissipation at 40° C. Lin (A) No Lin (B, C)	0,10W 0,06W			
Maximum voltage at 40°C Lin (A) No Lin (B, C)	100 VDC 60VDC			
Operating temperature	-25°C +70°C			
Temperature coefficient	100 Ω - 10K Ω → +200/ -300 ppm. >10K Ω - 5M Ω → +200/ -500 ppm	100Ω - 100KΩ \rightarrow +200/ -500 ppm. >100KΩ - 1MΩ \rightarrow +200/ -1000 ppm.		

Mechanical Specifications

	Through-Hole and SMD
Resistive element	Carbon technology
Angle of rotation (mechanical)	235° ± 10°
Wiper position	Middle position: 50% ± 15°
Angle of rotation (electrical)	215° ± 20°
Max. stop torque	4 Ncm
Max. push/pull on rotor	9,8 N
Wiper torque	< 2 Ncm
Mechanical life	1000 cycles (more available on request)

Test

Test // Co	onditions // Typical variation of Nominal Resistance
Damp heat /	// 500 h. at 40°C and 95% RH // +5%; -2%
Thermal cycl	es // 16h at 85°C, plus 2h at -25°C // ±2,5%
Load life //	1.000 h. at 40°C // +0%; -5%
Mechanical li	fe // 1000 cycles at 10 c.p.m. and at 23°C ± 2°C // ±3%
Soldering effe	ect // 2 seconds at 350°C // ±1%
Storage (3 ye	ears) // at 23°C ± 2°C // ±3%
For further in	formation on tests, go to TESTS AND RELIABILITY, on pages 10-11

MCA6 HOW TO ORDER

EXAMPLE: CA6XV2,5-10KA2020 SNP PI WT6030-BA-V0

Standard features Series Rotor Model Packg Ohm value Taper Tol Life 1 2 3 4 5 6 7 8 CA6 X V2,5 -10K A 2020

	atures			
Track	Terminals	Housing	Rotor	Wiper position
9	10	11	12	13
	SNP			PI

Assembled accessory			
Assembly	Ref#	Color	Flam.
	14		15
WT	6030	-BA	-V0

Standard configuration

Dimensions: 6mm

Protection: IP 5 (dust proof)
Resistance: Carbon technology
Color: Blue housing with white rotor

Packaging: Bulk Wiper position: at 50% ± 15°

Terminals: Snap in P strongly recommended

Marking: Resistive value marked on housing; others on request.

Customized products

A drawing is requested to order a customized product. The code assigned will include all special specifications.

Series, rotor, model and total resistive value are given before the special code: CA6XV5-10K CODE C00111

1 - Series

CA6

2 - Rotors

X (Standard) M N

3 - Model and pitch

H2,5	V2,5	V5	VS5	HSMD	VSMD
------	------	----	-----	------	------

4 - Packaging

	Through-hole	SMD models
Bulk -standard-	(blank)	(blank)
T&R (Tape and reel)	(N.A.) ⁽¹⁾	-T&R

(1) N.A. - Not Available: Tape and Reel packaging is only available for VSMD model.

5 - Resistance value

	Through-hole		SMD	
Taper:	Lin (A)	Log (B), Antilog (C)	Lin (A)	Log (B), Antilog (C)
Value Rn	100 Ω / 100 / 5 MΩ / 5M	1KΩ / 1K / 2,2 MΩ / 2M2	100Ω / 100 / 1 ΜΩ / 1 ΜΩ	1KΩ / 1K / 1 MΩ / 1M

Other resistive values available on request.

6 - Resistance law / taper

Lin - Linear	А
Log - Logarithmic	В
Antilog - Antilogarithmic	С
- Special tapers have codes assigned:	CODE YXXXXX

Please, indicate terminal position when ordering a special taper

7 - Tolerance

Through-hole models		SMD models	
100 Ω ≤ Rn ≤ 1MΩ: ±20%	2020		
1 MΩ ≤ Rn ≤ 5MΩ: ±30%	n ≤ 5MΩ: ±30% 3030		
For Rn > 5M Ω , tol : +50% - 30%	5030	- 2525	
Special tolerances available: <5% 10%, etc.		_	

8 - Operating life (cycles)

Standard (1000cycles)	(leave blank)
Long life: LV + the number of cycles. ex: LV06 for 6000 cycles ⁽¹⁾	LVXX: ex: LV06
(1) Others on request.	

9 - Cut track

At beginning of track, CCW: Off - On	PCI
At end of track, CW: On - Off	PCF

10 - Terminals (Crimped terminals or snap in:)

Without SNAP IN-	(leave blank)
With SNAP IN P	SNP

11 - Housing color

Standard is blue	(leave blank)
With other colors -See color chart below- for example red	C.I-color: ex: C.I-BO

12 - Rotor color

Standard is white	(leave blank)
With other colors -See color chart below-, for example, red	RT-color; ex: RT-RO

13 - Wiper position

(Standard: at 50% ± 15°)	(leave blank)
Initial or CCW	PI
Final or CW	PF

14 - Potentiometers with assembled accessories

Assembled from front side	WT
Assembled from collector side	WTI
Accessory Reference See list of shafts and thumbwheels available	XXXX Example: 6030
Color of shaft or thumbwheel	-YY Example, white: -BA

15 - Flammability (according to UL 94 V-0)

Not self-extinguishable	(leave blank)
Self-extinguishable (including all plastic parts of the potentiometers: rotor, housing and accessory. If only one part needs to be V0, please, inform)	-V0

For ordering spare accessories

 $\hbox{Accessory reference - color- flammability. Ex. } 6030-\hbox{BA-V0 is a white self-extinguishable } 6030 \hbox{ thumbwheel}$

XXXX-YY-_ _

Color chart for rotor, housing and accessories

Black (1)	NE	
White	BA	
Neutral	IN	
Transparent	TA	
Red	RO	
Green	VE	
Yellow	AM	
Blue	AZ	
Grey	GS	
Brown	MR	

⁽¹⁾ Black is not available for housings.

Specifications on this catalogue are for reference only; they are subject to change without notice.





Potentiometers Potentiometers

Cermet

CA CE





9mm carbon potentiometers with plastic housing and protection type IP 5 (dust-proof).

Standard tapers available include linear, log and antilog. ACP can also study special requests.

Terminals are manufactured in tinned brass to guarantee better soldering and higher resistance to corrosion. They can be provided straight or crimped (with "snap in"), recommended to hold the potentiometer to the board prior to the soldering operation. SMD configuration can be available on request.

Thumbwheels and shafts can be provided either separately or already inserted in the potentiometer.

ACP's potentiometers can be adjusted from either side, both in the horizontal and the vertical adjustment types. There is a guide on the housing to simplify the manual adjusting operations.

Our potentiometers can be manufactured in a wide range of possibilities regarding:

- Resistance value.
- Tolerance.
- Tapers / variation laws.
- Pitch.
- Positioning of the wiper (the standard is at 50%).
- Housing and rotor color.
- Mechanical life.
- Pause effect (up to 20 detents available).
- Self-extinguishable plastic parts according to UL 94 V-0.

Applications

- Electronic appliances: white goods, brown goods, small household appliances.
- Heating and air conditioning equipment and thermostats.
- Automotive: dimmers, climate controls, lighting regulation (position adjustment and sensing).
- Measurement and test equipment. Timers and relays.
- Multimedia.



9mm Cermet potentiometers with plastic housing and protection type IP 5 (dust-proof). Self-extinguishable according to UL 94 V-0.

Standard taper is linear. Log, Antilog and other tapers are available on request. Laser trimming equipment in-house, allowing for very low tolerances.

Terminals are manufactured in tinned brass to guarantee better soldering and higher resistance to corrosion. They can be provided straight or crimped (with "snap in"), recommended to hold the potentiometer to the board prior to the soldering operation. SMD configuration can be available on request.

Thumbwheels and shafts can be provided either separately or already inserted in the potentiometer.

ACP's potentiometers can be adjusted from either side, both in the horizontal and the vertical adjustment types. There is a guide on the housing to simplify the manual adjusting operations.

Our potentiometers can be manufactured in a wide range of possibilities regarding:

- Resistance value.
- Tolerance.
- Tapers / variation laws.
- Pitch.
- Positioning of the wiper (the standard is at 50%).
- Housing and rotor color.
- Mechanical life.
- Pause effect (up to 20 detents available).

Applications

- Electronic appliances: white goods, brown goods, small household appliances, boilers, water heaters, etc.
- Heating and air conditioning equipment and thermostats.
- Automotive: dimmers, climate controls, lighting sensors.
- Industrial electronics: multimeters, oscilloscopes, test equipment, time relay.



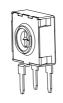
Models

All models shown here have the standard rotor for the 9mm series, the arrow (P). Models can be manufactured with any of the rotors listed on the rotor menu. The color of the housing or rotor can also be modified. SMD configuration can be available on request.



















CA9 H2,5 CE9 H2,5

CA9 H3,8 CE9 H3,8

CA9 HS3,8 CE9 HS3,8

CA9 H5 CE9 H5

CA9 V7,5 CE9 V7,5

CA9 V10 CE9 V10

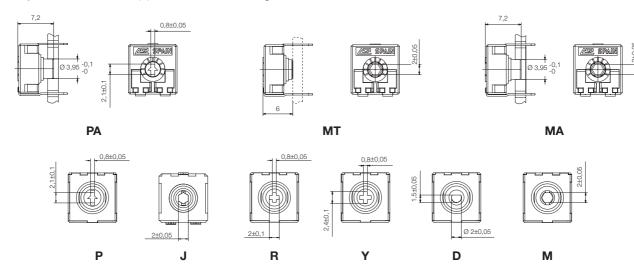
CA9 VR10 CE9 VR10

CA9 MAV10 CE9 MAV10

CA9 MTV10 CE9 MTV10

Rotors

The rotor by default is the arrow (P). Accessories are designed for the M and J rotors, unless otherwise stated.



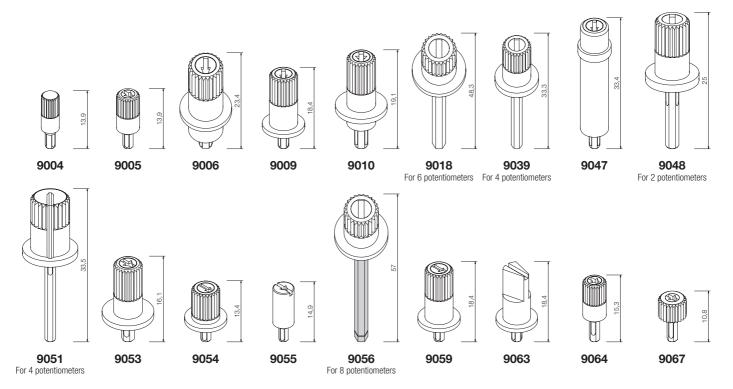
Shafts

• CA9. Shafts are available in different colors. On request, they can also be provided in accordance with UL 94 V-0.

Potentiometers can be supplied with shafts already inserted in. ACP can also study special shafts.

• CE9. Shafts in accordance with UL 94 V-0 are available in different colors.

Potentiometers can be supplied with shafts already inserted in. ACP can also study special shafts.



Thumbwheels

• CA9. Thumbwheels are available in different colors. On request, they can also be provided in accordance with UL 94 V-0.

Potentiometers can be supplied with thumbwheels already inserted in. ACP can also study special requests for thumbwheels.

• CE9. Thumbwheels in accordance with UL 94 V-0 are available in different colors.

Potentiometers can be supplied with thumbwheels already inserted in. ACP can also study special requests for thumbwheels.







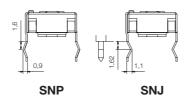


WT

Front side

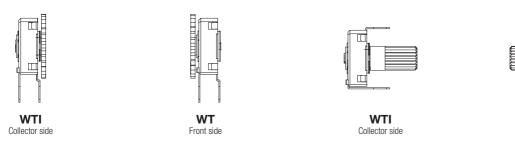
Terminals

By default, terminals are always straight for the 9mm size, as shown on the "models" menu. ACP can provide crimped terminals (with "snap in"), to better hold the component to the board prior to soldering.



Adjustment possibilities

ACP's potentiometers can be adjusted through either the front side (WT) or the collector side (WTI):

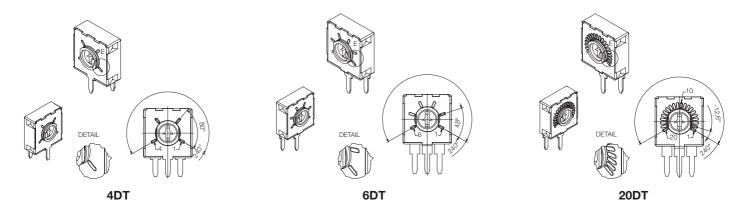


Potentiometers with detents

ACP's "detent" feature (DT) is specially suitable for control applications. Our patented design has improved the features of these potentiometers:

- Longer mechanical life: up to 10.000 cycles.
- More stable electrical parameters.
- Improved reliability and Contact Resistance Variation (CRV).
- Narrower tolerances for detent positioning.

Detents can be lighter or stronger, or even a combination of both feelings. Detents can be evenly distributed along the angle (standard), or tailored to match customers' request. They can also be combined with special tapers: constant value areas, different slopes, etc. Examples: 4, 6 and 20 detents -evenly distributed -.



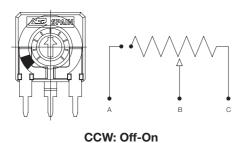


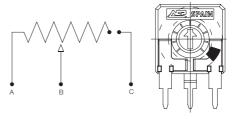
Potentiometers with cut track

The resistive element in this potentiometer has an area with very high resistive values, resulting in an open circuit. Recommended for lighting regulation.

With cut at the beginning of the track CCW: Off-On.

With cut at the end of track CW: On-Off. Other positions available on request.

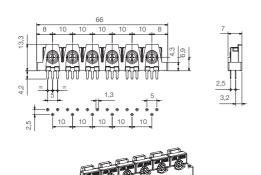




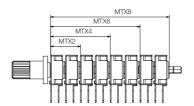
CW: On-Off

Assemblies of several potentiometers

STACKING: Set of 6 potentiometers in a plastic cover. It is used to speed up assembly and soldering process.



GANGED: Set of potentiometers in a row that allows for simultaneous adjustment of all of them through one shaft. Recommended potentiometer model is H2,5. MTX2 (2 potentiometers), MTX4 (4), MTX6 (6), MTX8 (8).



Packaging

Bulk packaging: Potentiometers are first bagged and then introduced in boxes:

Potentiometer model	+ Shaft or thumbwheel inserted	Pieces per box (130 x 60 x 90)
	- (only potentiometers)	500 (models with *: 450)
H2,5 - H3,8 - H5 - HS3,8 - V7,5 - V10 - VR10 MAV10* - MTV10*	9002	250
	9004, 9005, 9006, 9009, 9010, 9018, 9039, 9041, 9047, 9048, 9051, 9056, 9059, 9053, 9054, 9055, 9060, 9061,9063, 9064, 9067	200
MTX2	9048	150
MTX4	9039, 9051	75
MTX6	9018	50
MTX8	9056	40
STACKING	-	50



CA9. Electric Specifications

These are standard features; other specifications can always be studied on request.

Range of resistance values

 $\begin{array}{c} 100\Omega \leq Rn \leq 5M\Omega \\ 1~K\Omega~\dots~2,2~M\Omega \end{array}$ Log (B) Antilog (C)

100Ω ... 1MΩ ±20% >1MΩ ... 5MΩ ±30% Tolerance Special tolerances available on request Out of range: Rn> $5M\Omega$: +50%, -30%

Lin (A), Log (B), Antilog (C)

Variation laws	Other tapers available on request
Residual resistance	Lin (A), Log (B), Antilog (C) $\leq 5*10^{-3*}$ Rn Minimum value 2Ω
CRV - Contact Resistance Variation (dynam	ic) ≤3%Rn
CRV - Contact Resistance Variation (static)	≤5%Rn
Maximum power dissipation at 40° C. Lin (A) Non Lin (B, C)	0,15W 0,10W
Maximum voltage at 40°C Lin (A) Non Lin (B, C)	200VDC 150VDC
Operating temperature	-25°C +70°C
Temperature coefficient	100Ω - 10KΩ \rightarrow +200/ -300 ppm. >10KΩ - 5MΩ \rightarrow +200/ -500 ppm



CA9. Mechanical Specifications

Resistive element	Carbon technology
Angle of rotation (mechanical)	240° ± 5°
Wiper position	Middle position: 50% ± 15°
Angle of rotation (electrical)	220° ± 20°
Max. stop torque	5 Ncm
Max. push/pull on rotor	40 N
Wiper torque	< 2 Ncm (0,4 3,5Ncm for pots. with detents)
Mechanical life	1000 cycles (more available on request) (up to 10.000 cycles for pots. with detents)



CA9. Test

Test // Conditions // Typical variation of Nominal Resistance

Damp heat // 500 h. at 40°C and 95% RH // +5%; -2%

Thermal cycles // 16h at 85°C, plus 2h at -25°C // $\pm 2,5$ %

Load life // 1.000 h. at 40°C // +0%; -5%

Mechanical life // 1000 cycles at 10 c.p.m. and at 23°C \pm 2°C // \pm 3%

Soldering effect // 2 seconds at 350°C // ±1%

Storage (3 years) // at 23°C ± 2°C // ±3%

For further information on tests, go to TESTS AND RELIABILITY on pages 10-11.



CE9. Electric Specifications

These are standard features; other specifications can always be studied on request.

Range of resistance values

 $\begin{array}{c} 100\Omega \leq \text{Rn} \leq 5\text{M}\Omega \\ 1 \text{ K}\Omega \ ... \ 2,2 \text{ M}\Omega \end{array}$ Log (B) Antilog (C)

Tolerance Special tolerances available on request

100Ω ... 1MΩ ±20% >1MΩ ... 5MΩ ±30% Out of range: Rn> $5M\Omega$: +50%, -30%

±100ppm.

Lin (A) Log (B), Antilog (C) and other tapers available on request Variation laws

Lin (A), Log (B), Antilog (C) $\leq 5^*10^{\cdot 3^*} Rn$ Minimum value 2Ω Residual resistance CRV - Contact Resistance Variation (dynamic) ≤3%Rn CRV - Contact Resistance Variation (static) ≤5%Rn Maximum power dissipation at 40° C. Lin (A) Non Lin (B, C) 0.5W See note 1 Maximum voltage at 40°C 200VDC Non Lin (B, C) See note 1 Operating temperature -40°C ... +125°C

Note 1: Value depends on taper, please, inquire

Temperature coefficient



CE9. Mechanical Specifications

Resistive element	Cermet technology
Angle of rotation (mechanical)	240° ± 5°
Wiper position	Middle position: $50\% \pm 15^{\circ}$
Angle of rotation (electrical)	220° ± 20°
Max. stop torque	5 Ncm
Max. push/pull on rotor	40 N
Wiper torque	< 2 Ncm (0,4 3,5Ncm for pots. with detents)
Mechanical life	1000 cycles (more available on request) (up to 10.000 cycles for pots. with detents)



CE9. Test

Test // Conditions // Typical variation of Nominal Resistance

Damp heat // 500 h. at 40°C and 95% RH // ±2%

Thermal cycles // 16h at 90°C, plus 2h at -40°C // $\pm 2\%$

Load life // 1.000 h. at 70°C // $\pm 2\%$

Mechanical life // 1000 cycles at 10 c.p.m. and at 23°C \pm 2°C // \pm 2%

Soldering effect // 2 seconds at 350°C // ±1%

Storage (3 years) // at 23° C $\pm 2^{\circ}$ C // $\pm 3^{\circ}$

For further information on tests, go to TESTS AND RELIABILITY on pages 10-11.

- EXAMPLE: CA9MH2,5-10KA2020 SNP PI WT9005-BA-V0
- EXAMPLE: CE9MH2,5-10KA2020 SNP PI WT9005-BA-V0

Standard f	eatures						
Series	Rotor	Model	Packg	Ohm value	Taper	Tol	Life
1	2	3	4	5	6	7	8
CA9/CE9	М	H2,5		-10K	Α	2020	

Extra	reatures					
Tracl	k Detents	Snap in	Housing	Rotor	Wiper	Lin
9	10	11	12	13	14	15
		SNP			PI	

Ref#	Color	Flam.
16		17
9005	-BA	-VO
	16	

Standard configuration

9mm Dimensions:

Protection:

• CA9: IP 5 (dust-proof)

• CE9: IP-5 (dust-proof) Self-extinguishable, to meet UL 94 V-0

Substrate: • CA9: Carbon technology

• CE9: Cermet

Color: • CA9: Blue housing with white rotor

• CE9: Brown housing with white rotor

Packaging: Bulk Wiper position: at 50% ±15°

Straight, without SNAP IN Terminals:

Marking: Resistive value marked on housing. Others on request

Customized products

A drawing is requested to order a customized product. The code assigned will include all special specifications.

Series, rotor, model and total resistive value are given before the special code: CA9PH2,5 10K CODE C00111.

1 - Series

• CE9 CA9

3 - Model and pitch

H2,5	H3,8	H5	HS3,8	V7,5
V10	VR10	MAV10	MTV10	
HSMD and VSMD models can be available on request.				

2 - Rotors

P (standard) PA R MA MT D М J

4 - Packaging

	Through-hole	SMD models
Bulk	(blank) (1)	On request
T&R (Tape and reel)	(N.A.) (2)	On request

(1) If blank, bulk packaging is implied.

(2) N.A. - Not Available: Tape and Reel packaging is only available for SMD terminals.

5 - Resistance value

Taper:	Lin (A)	Log (B), Antilog (C)
Value Rn	100 Ω / 100 / 5 MΩ / 5M	1KΩ / 1K / 2,2 MΩ / 2M2
01	of the control of the	

Other resistive values available on request.

6 - Resistance law / taper

Lin - Linear	А
Log - Logarithmic	B (on request for CE)
Antilog - Antilogarithmic	C (on request for CE)
- Special tapers have codes assigned:	CODE YXXXXX

Please, indicate terminal position when ordering a special taper

7 - Tolerance

100 Ω ≤ Rn ≤ 1MΩ: ±20%	2020
1 MΩ ≤ Rn ≤ 5MΩ: ±30%	3030
For out of range values: Rn > 5M Ω , tol : +50% - 30%	5030
Special tolerances available: <5% 10%, etc.	

9 - Cut track

At beginning of track, CCW: Off - On	PCI
At end of track, CW: On - Off	PCF

At beginning of track, CCVV: Off - On	PGI	
At end of track, CW: On - Off	PCF	
•		

11 - Crimped terminals (SNAP IN)

SNAP IN P	SNP
SNAP IN J	SNJ

8 - Operating life (cycles)

Standard (1000cycles)	(leave blank)
Long life: LV + the number of cycles. ex: LV10 for 10000 cycles ⁽¹⁾	LVXX: ex: LV10
(1) Others on request.	

10 - Detents (DT)

One detent at the beginning: CCW	DTI	
One detent at the end: CW	DTF	
X number of detents. Ex., 10	XDT: 10DT	

Detents readily available: 3, 4, 6, 7, 9, 10, up to 20 –evenly distributed along $240^{\circ}\pm5^{\circ}$. Others on request.

12 - Housing color

•	CA9:	standa	ard is	blue	

With other colors -see color chart below-, for example, red CJ-color, ex: CJ-RO

13 - Rotor color

Standard is white	
With other colors -see color chart below- for example red	RT-color: ex: RT-RO

14 - Wiper

Wiper position (Standard is at 50% ± 15°)	(leave blank)
Initial or CCW	PI
Final or CW	PF
Others: following clock positions; at 3hours: P3H	PXH, ex: P3H
Wiper torque (Standard: <2 Ncm)	(leave blank)
Low torque (< 1.5Ncm)	PGB

15 - Linearity

Independent linearity controlled & below x%, for example, 3%: LN3%	LNx%; ex: LN3%
Absolute linearity controlled & below x%	LAx%

16 - Potentiometers with assembled accessories

Assembled from front side	WT
Assembled from collector side	WTI
Accessory Reference See list of shafts and thumbwheels available	XXXX Example: 9005
Color of shaft or thumbwheel	-YY Example, white: BA

17 - Flammability (according to UL 94 V-0)

CA9: Not self-extinguishable	(leave blank)
Self-extinguishable according to standard UL 94 (including all plastic parts of the potentiometer: rotor, housing and accessory. If only one part needs to be V0, please, inform)	-V0
CE9: All accessories assembled with cermet potentiometers will have the self-extinguishable property according to standard UL 94	-V0

For ordering spare accessories

Accessory reference - color- flammability. Ex. 9005-AZ-V0 is a blue self-extinguishable 9005 thumbwheel

XXXX-YY-__

For ordering special sets of potentiometers

STACKING	STK + (POTENTIOMETER CODE)	Example: STK+CA9MH2,5-10KA2020 (1)
GANGED	MTX + (number of potentiometers: 2, 4, 6, 8) + (POT. CODE + ASSEMBLED SHAFT CODE)	Example: MTX4+CA9PH2,5-10KA2020 WT9051-BA (1)

(1) Note: If not all potentiometers in the set are identical, please, order potentiometers separately and indicate assembly order.

Color chart for rotor, housing and accessories

Black (1)	NE	
White	BA	
Neutral	IN	
Transparent	TA	
Red	RO	
Green	VE	
Yellow	AM	
Blue	AZ	
Grey	GS	
Brown	MR	

(1) Black is not an option for housings.



Potentiometers CA

Cermet **Potentiometers** CE





14mm carbon potentiometers with plastic housing and protection type IP 5 (dust-proof).

Standard tapers available include linear, log and antilog. ACP can also study special requests.

Terminals are manufactured in tinned brass to guarantee better soldering and higher resistance to corrosion. They can be provided straight or crimped (with "snap in"), recommended to hold the potentiometer to the board prior to the soldering operation. SMD configuration can be available on request.

Thumbwheels and shafts can be provided either separately or already inserted in the potentiometer.

ACP's potentiometers can be adjusted from either side, both in the horizontal and the vertical adjustment types. There is a guide on the housing to simplify the manual adjusting operations.

Our potentiometers can be manufactured in a wide range of possibilities regarding:

- Resistance value.
- Tolerance.
- Tapers / variation laws.
- Pitch.
- Positioning of the wiper (standard is at 50%).
- Housing and rotor color.
- Mechanical life.
- Pause effect (up to 38 detents available).
- Self-extinguishable plastic parts according to UL 94 V-0.

Applications

- Electronic appliances: white goods, brown goods, small household appliances
- Heating and air conditioning equipment and thermostats.
- Automotive: dimmers, climate controls, lighting regulation (position adjustment and sensing).
- Measurement and test equipment.

🖫 CF14

14mm cermet potentiometers with plastic housing and protection type IP 5 (dust-proof). Self-extinguishable according to UL 94 V-0.

Standard taper is linear. Log, Antilog and other tapers are available on request. Laser trimming equipment in-house, allowing for very low tolerances.

Terminals are manufactured in tinned brass to guarantee better soldering and higher resistance to corrosion. They can be provided straight or crimped (with "snap in"), recommended to hold the potentiometer to the board prior to the soldering operation. SMD configuration can be available on request.

Thumbwheels and shafts can be provided either separately or already inserted in the potentiometer.

ACP's potentiometers can be adjusted from either side, both in the horizontal and the vertical adjustment types. There is a guide on the housing to simplify the manual adjusting operations.

Our potentiometers can be manufactured in a wide range of possibilities regarding:

- Resistance value.
- Tolerance.
- Tapers / variation laws.
- Pitch.
- Positioning of the wiper (the standard is at 50%).
- Housing and rotor color.
- Mechanical life.
- Pause effect (up to 38 detents available).

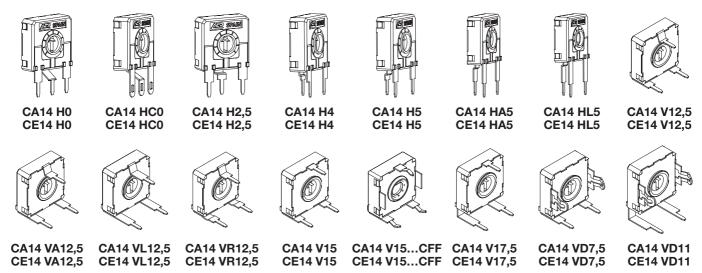
Applications

- Electronic appliances: white goods, brown goods, small house hold appliances, boilers, water heaters, etc.
- Heating and air conditioning equipment and thermostats.
- Automotive: dimmers, climate controls, position sensors.
- Industrial electronic: multimeters, oscilloscopes, test equipment, time relay.



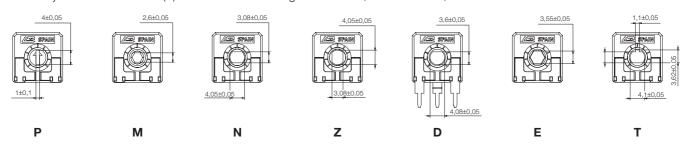
Models

All models shown here have the standard rotor for the 14mm series, the arrow (P). Models can be manufactured with any rotor listed on the rotor menu. The color of the housing or rotor can also be modified. SMD configuration can be available on request.



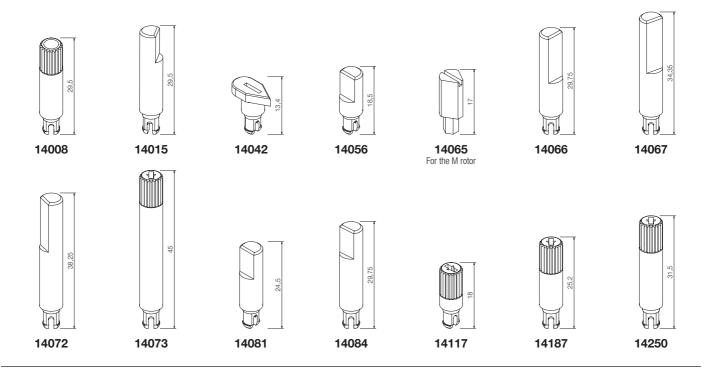
Rotors

The rotor by default is the arrow (P). Accessories are designed for the N, Z and T rotors, unless otherwise stated.



Shafts

- CA14. Shafts are available in different colors. They can also be provided in accordance with UL 94 V-0.
- Potentiometers can be supplied with shafts already inserted in. ACP can also study special shafts.
- **CE14.** Shafts provided in accordance with UL 94 V-0 are available in different colors.
- Potentiometers can be supplied with shafts already inserted in. ACP can also study special shafts.



Thumbwheels

• CA14. This thumbwheel is available in different colors. It can also be provided in accordance with UL 94 V-0.

Potentiometers can be supplied with thumbwheels already inserted in. ACP can also study special requests for thumbwheels.

• CE14. This thumbwheel in accordance with UL 94 V-0 is available in different colors.

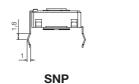
Potentiometers can be supplied with thumbwheels already inserted in. ACP can also study special requests for thumbwheels.



Terminals

By default, terminals are always straight for the 14mm size, as shown on the "models" menu.

ACP can provide crimped terminals (with "snap in"), to better hold the component to the board prior to soldering.



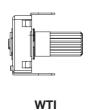


Adjustment possibilities

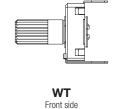
ACP's potentiometers can be adjusted through either the front side (WT) or the collector side (WTI):







Collector side

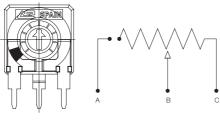


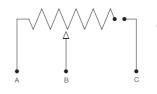
Potentiometers with cut track

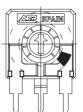
The resistive element in this potentiometer has an area with very high resistive values, resulting in an open circuit. Recommended for lighting regulation.

With cut at the beginning of the track CCW: Off-On.

With cut at the end of track- CW: On-Off. Others position available on request.







CCW: Off-On

CW: On-Off

Packaging

Bulk packaging: Potentiometers are first bagged and then introduced in boxes:

Potentiometer model	+ Shaft or thumbwheel inserted	Pieces per box (130 x 60 x 90)
	- (only potentiometers)	200 (models with *: 150)
H2,5 - H4 - H5 - HA5 - HL5 -HC0 - H0 V12,5 - VA12,5 - VL12,5 - V15 - V17,5* - VD11*	14003, 14117, 14042	100
VD7,5 - VR12,5	14008, 14015, 14250, 14187, 14056, 14065 14066, 14067, 14072, 14073, 14081, 14084	75

Tape and reel (T&R) packaging will be available for SMD configurations, on request.

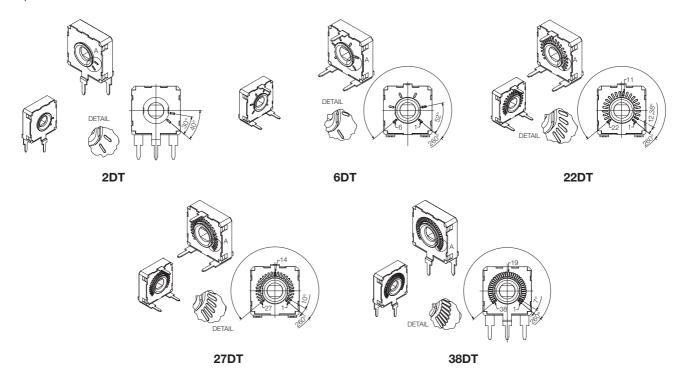


Potentiometers with detents

ACP's "detent" (DT) feature is specially suitable for control applications. Our patented design has improved the performance of these potentiometers:

- Longer mechanical life: 10.000 cycles.
- More stable electrical parameters.
- Improved reliability and Contact Resistance Variation (CRV).
- Narrower tolerances for detent positioning.

Detents can be lighter or stronger, or even a combination of both feelings. They can also be evenly distributed along the angle (standard) or tailored to match customers' request. They can also be combined with special tapers: constant value areas, different slopes, etc. Examples:





CA14. Electric Specifications

These are standard features; other specifications can be studied on request.

Range of resistance values

 $\begin{array}{c} 100\Omega \leq Rn \leq 5M\Omega \\ 1~K\Omega~\dots~2,2~M\Omega \end{array}$ Lin (A) Log (B) Antilog (C)

Tolerance Special tolerances available on request

CRV - Contact Resistance Variation (dynamic)

 $\begin{array}{c} 100\Omega \dots 1M\Omega \\ > 1M\Omega \dots 5M\Omega \end{array}$ +20% ±30% Out of range: Rn> $5M\Omega$: +50%, -30%

Variation laws

Lin (A), Log (B), Antilog (C) Other tapers available on request

≤3%Rn

Residual resistance	Lin (A), Log (B), Antilog (C) ≤ 5*10 ^{·3} *Rn Minimum value 2Ω

CRV - Contact Resistance Variation (static) ≤5%Rn

Maximum power dissipation at 40° C. Lin (A) No Lin (B, C) 0.25W 0,13W

Maximum voltage at 40°C 250VDC No Lin (B, C) 200VDC

Operating temperature -25°C ... +70°C

100 Ω - 10K Ω → +200/ -300 ppm. >10K Ω - 5M Ω → +200/ -500 ppm Temperature coefficient



CA14. Mechanical Specifications

Resistive element	Carbon technology
Angle of rotation (mechanical)	265° ± 5°
Wiper position	Middle position: 50% ± 15°
Angle of rotation (electrical)	245° ± 20°
Max. stop torque	10 Ncm
Max. push/pull on rotor	50 N
Wiper torque	< 2,5 Ncm (0,5 3,5Ncm for pots. with detents)
Mechanical life	1000 cycles (more available on request) (10.000 cycles for pots. with detents)



CA14. Test

Test // Conditions // Typical variation of Nominal Resistance

Damp heat // 500 h. at 40°C and 95% RH // +5%; -2%

Thermal cycles // 16h at 85°C, plus 2h at -25°C // ±2.5%

Load life // 1.000 h. at 40°C // +0%; -5%

Mechanical life // 1000 cycles at 10 c.p.m. and at 23°C \pm 2°C // \pm 3%

Soldering effect // 2 seconds at 350°C // ±1%

Storage (3 years) // at 23°C ± 2°C // ±3%

For further information on tests, go to TESTS AND RELIABILITY on pages 10-11.



CE14. Electric Specifications

These are standard features; other specifications can always be studied on request.

±20%

+50%, -30%

Range of resistance values

 $\begin{array}{c} 100\Omega \leq Rn \leq 5M\Omega \\ 1K\Omega \, \dots \, 2,2M\Omega \end{array}$ Log (B) and Antilog(C)

 $100\Omega \dots 1M\Omega$ > $1M\Omega \dots 5M\Omega$ Tolerance Special tolerances available on request Out of range: Rn> $5M\Omega$:

Lin (A) Log (B), Antilog (C) and other tapers available on request Variation laws

Residual resistance $\text{Lin (A)} \leq 2\Omega$

CRV - Contact Resistance Variation (dynamic) ≤3%Rn

CRV - Contact Resistance Variation (static) ≤5%Rn

Maximum power dissipation at 70° C. Lin (A) Non Lin (B, C) 0.7W See note 1

Maximum voltage at 40°C 250VDC Non Lin (B, C) See note 1

Operating temperature -40°C ... +125°C

Temperature coefficient ±100ppm.

Note 1: Value depends on taper, please, inquire



CE14. Mechanical Specifications

Resistive element	Cermet
Angle of rotation (mechanical)	265° ± 5°
Wiper position	Middle position: 50% ± 15°
Angle of rotation (electrical)	245° ± 20°
Max. stop torque	10 Ncm
Max. push/pull on rotor	50 N
Wiper torque	< 2,5 Ncm (0,5 3,5Ncm for pots. with detents)
Mechanical life	1000 cycles (more available on request) (10.000 cycles for pots. with detents)



CE14. Test

Test // Conditions // Typical variation of Nominal Resistance

Damp heat // 500 h. at 40°C and 95% RH // ±2%

Thermal cycles // 16h at 90°C, plus 2h at -40°C // $\pm 2\%$

Load life // 1.000 h. at 70°C // $\pm 2\%$

Mechanical life // 1000 cycles at 10 c.p.m. and at 23°C \pm 2°C // \pm 2%

Soldering effect // 2 seconds at 350°C // ±1%

Storage (3 years) // at 23° C $\pm 2^{\circ}$ C // $\pm 1^{\circ}$

For further information on tests, go to TESTS AND RELIABILITY on pages 10-11.

- EXAMPLE: CA14NH2,5-10KA2020 10DT SNP PI WT14117-BA
- EXAMPLE: CE14NH2,5-10KA2020 10DT SNP PI WT14117-BAV0

Standard Features Series Rotor Model Packg 0hm value Taper Tol Life 1 2 3 4 5 6 7 8 CA14/CE14 N H2,5 -10K A 2020

extra te	eatures					
Track	Detents	Snap in	Housing	Rotor	Wiper	Lin
9	10	11	12	13	14	15
	10DT	SNP			PI	

Assembly Ref # Color Flam 16 17 WT 14117 -BA -VC	Assemb	ilea acc	essory	
	Assembly	Ref #	Color	Flam.
WT 14117 -BA -VC		16		17
	WT	14117	-BA	-V0

Standard configuration

Dimensions: 14mm

Protection: • CA14: IP 5 (dust-proof)

CE14: IP 5 (dust-proof). Self-extinguishable, to meet UL 94 V-0

Substrate: • CA14: Carbon technology

• CE14: Cermet

Color: • CA14: Blue housing with white rotor

• CE14: Brown housing with white rotor

Packaging: Bulk Wiper position: at 50% ±15°

Terminals: Straight, without SNAP IN.

Marking: Resistive value marked on housing. Others on request

Customized products

A drawing is requested to order a customized product. The code assigned will include all special specifications.

Series, rotor, model and total resistive value are given before the special code: CA14PH2,5 10K CODE C00111.

1 - Series

• CA14 • CE14

3 - Model and pitch

HO	HC0	H2,5	H4	H5	HA5	HL5	V12,5
VA12,5	VL12,5	VR12,5	VD11	VD7,5	V15	V17,5	V15CFF
	HSME	and VSMI) models	can be avai	lable on re	equest.	

5 - Resistance value

Taper:	Lin (A)	Log (B), Antilog (C)
Value Rn	100 Ω / 100 / 5 MΩ / 5M	1KΩ / 1K / 2,2 MΩ / 2M2

Other resistive values available on request.

2 - Rotors

P (standard)	M	Ν	Z	D	Е	Т	F
--------------	---	---	---	---	---	---	---

4 - Packaging

	Through-hole	SMD models
Bulk	(blank) ⁽¹⁾	On request
T&R (Tape and reel)	(N.A.) ⁽²⁾	On request

(1) If blank, bulk packaging is implied.

(2) N.A. - Not Available: Tape and Reel packaging is only available for SMD terminals.

6 - Resistance law / taper

Α
B (on request for CE)
C (on request for CE)
CODE YXXXXX

Please, indicate terminal position when ordering a special taper

7 - Tolerance

100 Ω ≤ Rn ≤ 1MΩ: ±20%	2020	
1 MΩ ≤ Rn ≤ 5MΩ: ±30%	3030	
For out of range values: Rn > $5M\Omega$, tol : $+50\%$ - 30%	5030	
Special tolerances available: <5% 10%, etc.		

9 - Cut track

At beginning of track, CCW: Off - On	PCI
At end of track, CW: On - Off	PCF

11 - Crimped terminals (SNAP IN)

SNAP IN P	SNP
SNAP IN R	SNR

8 - Operating life (cycles)

Standard (1000cycles)	-(leave blank)
Long life: LV + the number of cycles. ex: LV10 for 10000 cycles ⁽¹⁾	LVXX: ex: LV10
(1) Others on request	

10 - Detents (DT)

One detent at the beginning	DTI
One detent at the end	DTF
X number of detents	XDT: 10DT

Detents readily available: 1, 2, 3, 4, 5, 6, 8, 9, 17, 22, 27, up to 38 -evenly distributed along $260^{\circ}\pm3^{\circ}$. Others on request.

12 - Housing color

• CA14: standard is blue

• CE14: standard is brown

With other colors -See color chart below-, for example, red CJ-color, ex.: CJ-RO

13 - Rotor color

Standard: white. With other colors: see color chart below RT-color; ex., red: RT-RO

14 - Wiper

Wiper position (Standard: 50% ± 15°)	(leave blank)		
Initial or CCW	PI		
Final or CW	PF		
Others: following clock positions; at 3hours: P3H	PXH, ex: P3H		
Wiper torque (Standard: <2,5Ncm)	(leave blank)		
Low torque (< 1.5Ncm)	PGB		

15 - Linearity

Independent linearity controlled & below x%, for example, 3%: LN3%	LNx%; ex: LN3%
Absolute linearity controlled & below x%	LAx%

16 - Potentiometers with assembled accessories

Assembled from terminal side	WT
Assembled from collector side	WTI
Accessory Reference See list of shafts and thumbwheels available	XXXXX Example: 14117
Color of shaft or thumbwheel	-YY Example, white: BA

17 - Flammability (according to UL 94 V-0)

CA14: Not self-extinguishable	(leave blank)
Self-extinguishable according to standard UL 94 (including all plastic parts of the potentiometer: rotor, housing and accessory. If only one part needs to be V0, please, inform)	-V0
CE14: All accessories assembled with cermet potentiometers will have the self-extinguishable property according to standard UL 94	-VO

For ordering spare accessories

Accessory reference - color- flammability. Ex. 14117-AZ-V0 is a blue self-extinguishable 14117 thumbwheel

XXXX-YY-_ _

Color chart for rotor, housing and accessories

Black (1)	NE	
White	ВА	
Neutral	IN	
Transparent	TA	
Red	RO	
Green	VE	
Yellow	AM	
Blue	AZ	
Grey	GS	
Brown	MR	

(1) Black is not an option for housings.



Control Carbon **Potentiometers** CA

Control Cermet **Potentiometers** CE







9mm carbon control potentiometers with low cost plastic enclosure and shaft and protection type IP 5 (dust-proof).

Standard tapers available include linear, log and antilog. ACP can also study special requests.

Terminals are manufactured in tinned brass to guarantee better soldering and higher resistance to corrosion. They can be provided straight or crimped (with "snap in"), recommended to hold the potentiometer to the board prior to the soldering operation. SMD configuration can be available on request.

Our potentiometers can be manufactured in a wide range of possibilities regarding:

- Resistance value.
- Tolerance.
- Tapers / variation laws.
- Pitch.
- Positioning of the wiper (the standard is at 50%).
- Housing and rotor color.
- Mechanical life.
- Pause effect (up to 20 detents available).
- Self-extinguishable plastic parts according to UL 94 V-0.

Applications

- Electronic appliances: white and brown goods, small household appliances.
- Measurement and test equipment. Timers and relays.
- Lighting regulation.



9mm cermet control potentiometers with low cost plastic enclosure and shaft and protection type IP 5 (dust-proof). Self-extinguishable plastic parts according to UL 94 V-0.

Standard taper is linear. Log, Antilog and other tapers are available on request. Laser trimming equipment in-house, allowing for very low tolerances.

Terminals are manufactured in tinned brass to guarantee better soldering and higher resistance to corrosion. They can be provided straight or crimped (with "snap in"), recommended to hold the potentiometer to the board prior to the soldering operation. SMD configuration can be available on request.

Our potentiometers can be manufactured in a wide range of possibilities regarding:

- Resistance value.
- Tolerance.
- Tapers / variation laws.
- Pitch.
- Positioning of the wiper (the standard is at 50%).
- Housing and rotor color.
- Mechanical life.
- Pause effect (up to 20 detents available).

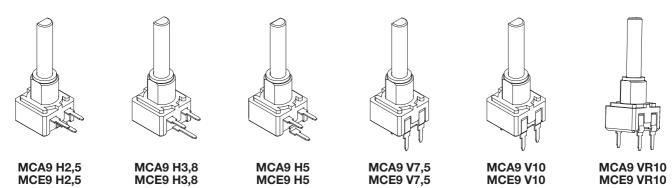
Applications

- Electronic appliances: white and brown goods, small household appliances.
- Measurement and test equipment. Timers and relays.



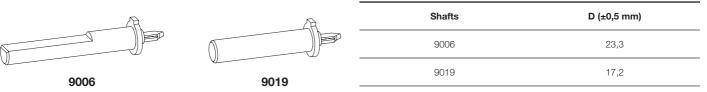
Models

The color of the housing or rotor can be modified. SMD configuration can be available on request.



Shafts

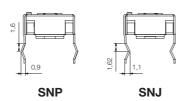
Shafts are black by default. Other colors are available. ACP can also study special shafts. D dimension specified on drawings (end of catalogue).



Terminals

By default, terminals are always straight for the 9mm size, as shown on the "models" menu.

ACP can provide crimped terminals (with "snap in"), to better hold the component to the board prior to soldering.

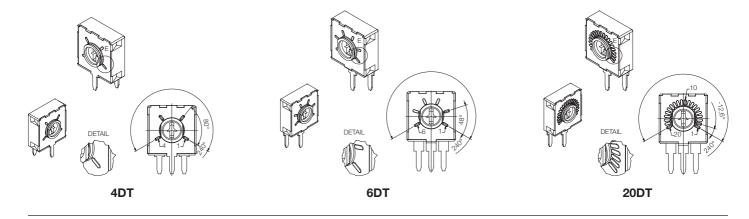


Potentiometers with detents

ACP's "detent" feature (DT) is specially suitable for control applications. Our patented design has improved the features of these potentiometers:

- Longer mechanical life: >10.000cycles.
- More stable electrical parameters.
- Improved reliability and Contact Resistance Variation (CRV).
- Narrower tolerances for detent positioning.

Detents can be lighter or stronger, or even a combination of both feelings. Detents can be evenly distributed along the angle (standard), or tailored to match customers' request. They can also be combined with special tapers: constant value areas, different slopes, etc. Examples: 4, 6 and 20 detents –evenly distributed–.



Adjustment possibilities

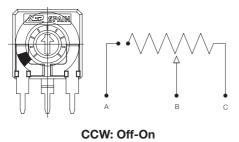
Should the shaft need to be positioned differently than shown on the "models" section, please, enclose a drawing.

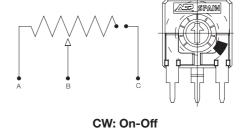
Potentiometers with cut track

The resistive element in this potentiometer has an area with very high resistive values, resulting in an open circuit. Recommended for lighting regulation.

With cut at the beginning of the track CCW: Off-On.

With cut at the end of track- CW: On-Off. Others position available on request.







MCA9. Electric Specifications

These are standard features; other specifications can always be studied on request.

Range of resistance values Lin (A) $100\Omega \le Rn \le 5M\Omega$ Log (B) Antilog (C) 1 KΩ ... 2,2 MΩ

 $\begin{array}{c} 100\Omega \dots 1M\Omega \\ > 1M\Omega \dots 5M\Omega \end{array}$ Tolerance ±30% Special tolerances available on request Out of range: Rn> $5M\Omega$: +50%, -30%

Lin (A), Log (B), Antilog (C) Other tapers available on request Variation laws

Lin (A), Log (B), Antilog (C) $\leq 5^*10^{\cdot 3^*} Rn$ Minimum value 2Ω Residual resistance CRV - Contact Resistance Variation (dynamic) ≤3%Rn CRV - Contact Resistance Variation (static) ≤5%Rn Maximum power dissipation at 40° C. 0.15W Lin (A) Non Lin (B, C) 0,10W Maximum voltage at 40°C 200VDC Non Lin (B, C) 150VDC -25°C ... +70°C Operating temperature

100 Ω - 10K Ω → +200/ -300 ppm. >10K Ω - 5M Ω → +200/ -500 ppm



Temperature coefficient

MCA9. Mechanical Specifications

Resistive element	Carbon technology				
Angle of rotation (mechanical)	240° ± 5°				
Wiper position	Middle position: 50% ± 15°				
Angle of rotation (electrical)	220° ± 20°				
Wiper torque	< 2 Ncm (0,4 3,5Ncm for pots. with detents)				
Mechanical life	10.000 cycles (more available on request)				
Max. stop torque	25Ncm				
Max. push/pull on shaft	40N / 50N				
Max. torque on the nut 50Ncm					



MCA9. Test

Test // Conditions // Typical variation of Nominal Resistance

Damp heat // 500 h. at 40°C and 95% RH // +5%; -2%

Thermal cycles // 16h at 85°C, plus 2h at -25°C // $\pm 2,5$ %

Load life // 1.000 h. at 40°C // +0%; -5%

Mechanical life // 1000 cycles at 10 c.p.m. and at 23°C \pm 2°C // $\pm 3\%$

Soldering effect // 2 seconds at 350°C // ±1%

Storage (3 years) // at 23°C \pm 2°C // \pm 3%

For further information on tests, go to TESTS AND RELIABILITY on pages 10-11.



MCE9. Electric Specifications

These are standard features; other specifications can always be studied on request.

Range of resistance values Lin (A)

 $100\Omega \le Rn \le 5M\Omega$ Log (B) Antilog (C) 1 KΩ ... 2,2 MΩ

Tolerance Special tolerances available on request

 $\begin{array}{c} 100\Omega \dots 1M\Omega \\ > 1M\Omega \dots 5M\Omega \end{array}$ ±30% Out of range: Rn> $5M\Omega$: +50%, -30%

Lin (A) Log (B), Antilog (C) and other tapers available on request Variation laws

Lin (A), Log (B), Antilog (C) $\leq 5^*10^{\cdot 3^*} Rn$ Minimum value 2Ω Residual resistance CRV - Contact Resistance Variation (dynamic) ≤3%Rn CRV - Contact Resistance Variation (static) ≤5%Rn Maximum power dissipation at 40° C. 0.5W Non Lin (B, C) See note 1 Maximum voltage at 40°C 200VDC Non Lin (B, C) See note 1 -40°C ... +125°C Operating temperature Temperature coefficient ±100ppm.



MCE9. Mechanical Specifications

Note 1: Value depends on taper, please, inquire

Resistive element	Cermet			
Angle of rotation (mechanical)	240° ± 5°			
Wiper position	Middle position: 50% ± 15°			
Angle of rotation (electrical)	220° ± 20°			
Wiper torque	< 2 Ncm (0,4 3,5Ncm for pots. with detents)			
Mechanical life	10.000 cycles (more available on request)			
Max. stop torque	25Ncm			
Max. push/pull on shaft	40N / 50N			
Max. torque on the nut	50Ncm			



MCE9. Test

Test // Conditions // Typical variation of Nominal Resistance

Damp heat // 500 h. at 40°C and 95% RH // ±2%

Thermal cycles $\,/\!/\,$ 16h at 85°C, plus 2h at –25°C $\,/\!/\,$ $\pm 2\%$

Load life // 1.000 h. at 40°C // ±2%

Mechanical life // 1000 cycles at 10 c.p.m. and at 23°C \pm 2°C // $\pm2\%$

Soldering effect // 2 seconds at 350°C // ±1%

Storage (3 years) // at 23°C \pm 2°C // \pm 3%

For further information on tests, go to TESTS AND RELIABILITY on pages 10-11.

- EXAMPLE: MCA9DH5-10KA2020 SNP PI WT9006-BA
- EXAMPLE: MCE9DH5-10KA2020 SNP PI WT9006-V0BA

Standard features							
Series	Rotor	Model	Packg	Ohm value	Taper	Tol	Life
1	2	3	4	5	6	7	8
MCA9/MCE9	D	H5		-10K	Α	2020	

	Extra features								
	Track	Detents	Snap in	Housing	Rotor	Wiper	Lin		
	9	10	11	12	13	14	15		
			SNP			PI			
45									

Assembled accessory				
Assembly	Ref#	Color	Flam.	
	16		17	
WT	9006	-BA		

Standard configuration

Dimensions: 9mm

Protection: • MCA

• MCA9: IP 5 (dust-proof)

MCE9: IP 5 (dust-proof) Self-extinguishable, to meet UL 94 V-0

Substrate: • MCA9: Carbon technology

MCE9: Cermet

Color: • MCA9: Blue housing with white rotor

MCE9: Brown housing with white rotor

Packaging: Blister
Wiper position: at 50% ±15°

Terminals: Straight, without SNAP IN.

Marking: Resistive value marked on housing. Others on request.

Customized products

A drawing is requested to order a customized product. The code assigned will include all special specifications.

Series, rotor, model and total resistive value are given before the special code: MCA9DH2,5 10K CODE C00111.

1 - Series

MCA9
 MCE9

2 - Rotors

D

3 - Model and pitch

H2,5 H3,8 H5 V7,5 V10 VR10)
----------------------------	---

4 - Packaging

Blister —	84 units per blister
DIISTEI	420 units per box of 430 x 270 x 120

5 - Resistance value

Taper:	Lin (A)	Log (B), Antilog (C)
Value Rn	100 Ω / 100 / 5 MΩ / 5M	1 K Ω / 1K / 2,2 M Ω / 2M2

Other resistive values available on request.

6 - Resistance law / taper

8 - Operating life (cycles)

Standard (10.000cycles)

Lin - Linear	А
Log - Logarithmic	B (on request for CE)
Antilog - Antilogarithmic	C (on request for CE)
- Special tapers have codes assigned:	CODE YXXXXX

(leave blank)

LVXX: ex: LV45

Please, indicate terminal position when ordering a special taper.

7 - Tolerance

100 $\Omega \le Rn \le 1M\Omega$: ±20%	2020	
1 MΩ ≤ Rn ≤ 5MΩ: ±30%	3030	
For out of range values: Rn > 5M Ω , tol : +50% - 30%	5030	
Special tolerances available: <5% 10%, etc.		

9 - Cut track

At beginning of track, CCW: Off - On	PCI
At end of track, CW: On - Off	PCF

10 - Detents (DT)

(1) Others on request.

One detent at the beginning CCW	DTI
One detent at the end CW	DTF
X number of detents. Ex., 10	XDT: 10DT

Detents readily available: 3, 4, 6, 7, 9, 10, up to 20 -evenly distributed along 240°±5°. Others on request

Long life: LV + the number of cycles. ex: LV45 for 45000 cycles(1)

11 - Crimped terminals (SNAP IN)

SNAP IN P	SNP
SNAP IN J	SNJ

12 - Housing color

MCA9: standard is blue	
MCE9: standard is brown	
With other colors -see color chart below-, for example, red	CJ-color, ex: CJ-RO

13 - Rotor color

Standard is white	
With other colors -see color chart below-, for example, red	RT-color; ex: RT-RO

15 - Linearity

Independent linearity controlled & below x%, for example, 3%: LN3%	LNx%; ex: LN3%
Absolute linearity controlled & below x%	LAx%

17 - Flammability (according to UL 94 V-0)

MCA9: Not self-extinguishable	(leave blank)
Self-extinguishable according to standard UL 94 (including all plastic parts of the potentiometer: rotor, housing and accessory. If only one part needs to be V0, please, inform)	-V0
MCE9: All accessories assembled with cermet potentiometers will have the self-extinguishable property according to standard UL 94	-V0

14 - Wiper position

Standard is at 50% ± 15°	(leave blank)	
Initial or CCW	PI	
Final or CW	PF	
Others: following clock positions; at 3hours: P3H	PXH, ex: P3H	

16 - Assembled accessories

Assembled	WT
Reference (9006 or 9019)	9XXX Example: 9006
Color of shaft (standard is black)	-YY Example, white: BA

Color chart for rotor, housing and accessories

Black (1)	NE	
White	BA	
Neutral	IN	
Transparent	TA	
Red	RO	
Green	VE	
Yellow	AM	
Blue	AZ	
Grey	GS	
Brown	MR	

⁽¹⁾ Black is not an option for housings.



Control Carbon Potentiometers CA Control Cermet Potentiometers CE





14mm control carbon potentiometers with low cost plastic enclosure and shaft and protection type IP 5 (dust-proof).

Standard tapers available include linear, log and antilog. ACP can also study special requests.

Terminals are manufactured in tinned brass to guarantee better soldering and higher resistance to corrosion. They can be provided straight or crimped (with "snap in"), recommended to hold the potentiometer to the board prior to the soldering operation. SMD configuration can be available on request.

Our potentiometers can be manufactured in a wide range of possibilities regarding:

- Resistance value.
- Tolerance.
- Tapers / variation laws.
- Pitch.
- Positioning of the wiper (the standard is at 50%).
- Housing, rotor or accessory color.
- Mechanical life.
- Pause effect (up to 38 detents available).
- Self-extinguishable plastic parts according to UL 94 V-0.

Applications

- Electronic appliances: white and brown goods, small household appliances.
- Measurement and test equipment.
- Lighting regulation.

MCE14

14mm control cermet potentiometers with low cost plastic enclosure and shaft and protection type IP 5 (dust-proof). Self-extinguishable plastic parts according to UL 94 V-0.

Standard taper is linear. Log, Antilog and other tapers are available on request. Laser trimming equipment in-house, allowing for very low tolerances.

Terminals are manufactured in tinned brass to guarantee better soldering and higher resistance to corrosion. They can be provided straight or crimped (with "snap in"), recommended to hold the potentiometer to the board prior to the soldering operation. SMD configuration can be available on request.

Our potentiometers can be manufactured in a wide range of possibilities regarding:

- Resistance value.
- Tolerance.
- Tapers / variation laws.
- Pitch.
- Positioning of the wiper (the standard is at 50%).
- Housing, rotor or accessory color.
- Mechanical life.
- Pause effect (up to 38 detents available).

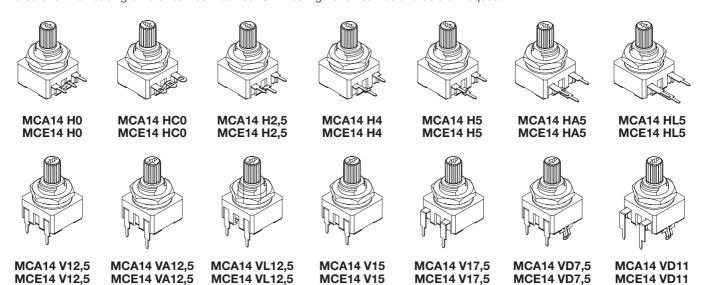
Applications

- Electronic appliances: white and brown goods, small household appliances.
- Measurement and test equipment.
- Lighting regulation.



Models

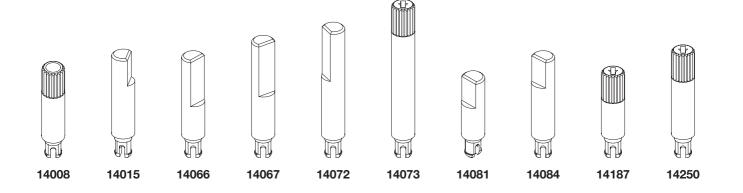
The color of the housing or rotor can be modified. SMD configuration can be available on request.



Shafts

Shafts are black by default. Other colors are available. ACP can also study special shafts. D dimension specified on drawings (end of catalogue).

Shafts	D (±0,5mm)	Shafts	D (±0,5mm)
14008	20,6	14073	35,5
14015	20	14081	15,2
14066	20,6	14084	20,2
14067	24,8	14187	15,6
14072	28,8	14250	22



Terminals

By default, terminals are always straight for the 14mm size, as shown on the "models" menu. ACP can provide crimped terminals (with "snap in"), to better hold the component to the board prior to soldering.



Adjustment and orientation

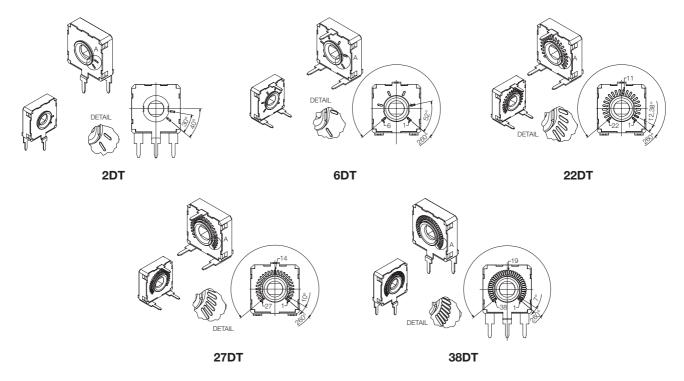
Should the shaft need to be positioned differently than shown on this catalogue, please, enclose a drawing.

Potentiometers with detents

ACP's "detent" feature (DT) is specially suitable for control applications. Our patented design has improved the features of these potentiometers:

- Longer mechanical life: >10.000cycles.
- More stable electrical parameters.
- Improved reliability and Contact Resistance Variation (CRV).
- Narrower tolerances for detent positioning.

Detents can be lighter or stronger, or even a combination of both feelings. Detents can be evenly distributed along the angle (standard), or tailored to match customers' request. They can also be combined with special tapers: constant value areas, different slopes, etc. Examples:

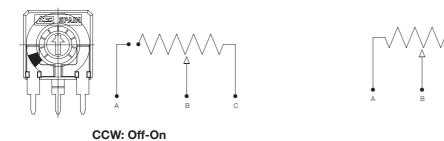


Potentiometers with cut track

The resistive element in this potentiometer has an area with very high resistive values, resulting in an open circuit. Recommended for lighting regulation.

With cut at the beginning of the track CCW: Off-On.

With cut at the end of track- CW: On-Off. Other positions available on request.



CW: On-Off



MCA14. Electric Specifications

These are standard features; other specifications can always be studied on request.

Range of resistance values Lin (A)

 $\begin{array}{ll} \text{Lin (A)} & 100\Omega \leq \text{Rn} \leq 5\text{M}\Omega \\ \text{Log (B) Antilog (C)} & 1 \text{ K}\Omega \dots 2,2 \text{ M}\Omega \end{array}$

Variation laws

Lin (A)

Log (B), Antilog (C) and other tapers available on request

Residual resistance	Lin (A), Log (B), Antilog (C) $\leq 5*10^{-3}$ Rn Minimum value 2Ω
CRV - Contact Resistance Variation (dynam	ic) ≤3%Rn
CRV - Contact Resistance Variation (static)	≤5%Rn
Maximum power dissipation at 40° C. Lin (A) Non Lin (B, C)	0,25W 0,13W
Maximum voltage at 40°C	

Lin (A) 250VDC Non Lin (B, C) 200VDC

Operating temperature -25°C ... +70°C

Temperature coefficient $\begin{array}{c} 100\Omega - 10K\Omega \xrightarrow{\longrightarrow} +200/\ -300 \ \text{ppm.} \\ >10K\Omega - 5M\Omega \xrightarrow{\longrightarrow} +200/\ -500 \ \text{ppm.} \end{array}$



MCA14. Mechanical Specifications

Resistive element	Carbon technology
Angle of rotation (mechanical)	265° ± 5°
Wiper position	Middle position: 50% ± 15°
Angle of rotation (electrical)	245° ± 20°
Wiper torque	< 2 Ncm (0,4 3,5Ncm for pots. with detents)
Mechanical life	10.000 cycles (more available on request)
Max. stop torque	15Ncm
Max. push/pull on shaft	50 N / 25 N
Max. torque on the nut	80 Ncm



MCA14. Test

Test // Conditions // Typical variation of Nominal Resistance

Damp heat $/\!/$ 500 h. at 40°C and 95% RH $/\!/$ +5%; -2%

Thermal cycles // 16h at 85°C, plus 2h at -25°C // $\pm 2,5$ %

Load life // 1.000 h. at 40°C // +0%; -5%

Mechanical life $\,/\!/\,$ 1000 cycles at 10 c.p.m. and at 23°C \pm 2°C $\,/\!/\,$ $\pm3\%$

Soldering effect // 2 seconds at 350°C // ±1%

Storage (3 years) // at 23°C \pm 2°C // \pm 3%

For further information on tests, go to TESTS AND RELIABILITY on pages 10-11.



MCE14. Electric Specifications

These are standard features; other specifications can always be studied on request.

Range of resistance values Lin (A)

 $\begin{array}{ll} \text{Lin (A)} & 100\Omega \leq \text{Rn} \leq 5\text{M}\Omega \\ \text{Log (B) Antilog (C)} & 1 \text{ } \text{K}\Omega \dots 2,2 \text{ } \text{M}\Omega \end{array}$

Tolerance Special tolerances available on request $>100\Omega$... If $>100\Omega$... If $>100\Omega$... If $>100\Omega$... If $>100\Omega$...

 $\begin{array}{cccc} 100\Omega \dots 1M\Omega & \pm 20\% \\ > 1M\Omega \dots 5M\Omega & \pm 30\% \\ \text{Out of range: Rn> 5M}\Omega: & +50\%, -30\% \end{array}$

Variation laws

Lin (A)

Log (B), Antilog (C) and other tapers available on request

Minimum value 2Ω

CRV - Contact Resistance Variation (dynamic) ≤3%Rn

CRV - Contact Resistance Variation (static) ≤5%Rn

Maximum power dissipation at 70° C. Lin (A) 0,7W Non Lin (B, C) See note 1

Maximum voltage at 40°C Lin (A) 250VDC Non Lin (B, C) See note 1

Operating temperature -40°C ... +125°C

Temperature coefficient ±100ppm.

Note 1: Value depends on taper, please, inquire.



MCE14. Mechanical Specifications

Resistive element	Cermet
Angle of rotation (mechanical)	265° ± 5°
Wiper position	Middle position: $50\% \pm 15^{\circ}$
Angle of rotation (electrical)	245° ± 20°
Wiper torque	< 2 Ncm (0,4 3,5Ncm for pots. with detents)
Mechanical life	10.000 cycles (more available on request)
Max. stop torque	15Ncm
Max. push/pull on shaft	50 N / 25 N
Max. torque on the nut	80 Ncm



MCE14. Test

Test // Conditions // Typical variation of Nominal Resistance

Damp heat // 500 h. at 40°C and 95% RH // +5%; -2%

Thermal cycles // 16h at 90°C, plus 2h at -40°C // $\pm 2\%$

Load life // 1.000 h. at 70°C // $\pm 2\%$

Mechanical life // 1000 cycles at 10 c.p.m. and at 23°C \pm 2°C // $\pm 2\%$

Soldering effect // 2 seconds at 350°C // $\pm 1\%$

Storage (3 years) // at 23°C \pm 2°C // \pm 1%

For further information on tests, go to TESTS AND RELIABILITY on pages 10-11.

- EXAMPLE: MCA14NH2.5-10K2020 SNP PI WT14187-BA
- EXAMPLE: MCE14NH2,5-10K2020 SNP PI WT14187-BA-V0

Standard feat	ures						
Series	Rotor	Model	Packg	Ohm value	Taper	Tol	Life
1	2	3	4	5	6	7	8
MCA14/MCE14	N	H2,5		10K	А	2020	

ľ	EXII a II	eatures					
	Track	Detents	Snap in	Housing	Rotor	Wiper	Lin
	9	10	11	12	13	14	15
•			SNP			PI	
45							

Assemb	Assembled accessory				
Assembly	Ref #	Color	Flam.		
	16		17		
WT	14187	-BA			

Standard configuration

Dimensions: 14mn

Protection: • MCA14: IP 5 (dust-proof)

• MCE14: IP 5 (dust-proof) Self-extinguishable, to meet UL 94 V-0

Substrate: • MCA14: Carbon technology

• MCE14: Cermet

Color: • MCA14: Blue housing with white rotor, black shaft

• MCE14: Brown housing with white rotor, black shaft

Packaging: Blister
Wiper position: at 50% ±15°
Mech. life: 10.000cycles

Terminals: Straight, without SNAP IN.

Marking: Resistive value marked on housing. Others on request.

Customized products

A drawing is requested to order a customized product. The code assigned will include all special specifications.

Series, rotor, model and total resistive value are given before the special code: MCA14PH2,5 10K CODE C00111.

1 - Series

MCA14 • MCE14

2 - Rotors

N

3 - Model and pitch

HO	HC0	H2,5	H4	H5	HA5	HL5
V12,5	VA12,5	VL12,5	V15	V17,5	VD7,5	VD11

4 - Packaging

Dliator	84 units per blister
Blister	420 units per box of 430 x 270 x 120

5 - Resistance value

Taper:	Lin (A)	Log (B), Antilog (C)
Value Rn	100 Ω / 100 / 5 MΩ / 5M	1KΩ / 1K / 2,2 MΩ / 2M2

Other resistive values available on request.

6 - Resistance law / taper

Lin - Linear	А
Log - Logarithmic	B (on request for CE)
Antilog - Antilogarithmic	C (on request for CE)
- Special tapers have codes assigned:	CODE YXXXXX

Please, indicate terminal position when ordering a special taper.

7 - Tolerance

100 Ω ≤ Rn ≤ 1MΩ: ±20%	2020
1 MΩ ≤ Rn ≤ 5MΩ: ±30%	3030
For out of range values: Rn > 5M Ω , tol : +50% - 30%	5030
Special tolerances available: <5% 10%, etc.	

8 - Operating life (cycles)

Standard (10.000cycles)	(leave blank)
Long life: LV + the number of cycles. ex: LV45 for 45000 cycles ⁽¹⁾	LVXX: ex: LV45
(1) Others on request.	

9 - Cut track

At beginning of track, CCW: Off - On	PCI
At end of track, CW: On - Off	PCF

10 - Detents (DT)

One detent at the beginning	DTI
One detent at the end	DTF
X number of detents	XDT: 10DT

Detents readily available: 1, 2, 3, 4, 5, 6, 8, 9, 17, 22, 27, up to 38 –evenly distributed along $260^{\circ}\pm3^{\circ}$ –Others on request.

11 - Crimped terminals (SNAP IN)

SNAP IN P	SNP
SNAP IN R	SNR

12 - Housing color

MCA14: standard is blue	
MCE14: standard is brown	

With other colors -see color chart below-, for example, red CJ-color, ex: CJ-RO

13 - Rotor color

Standard is white	
With other colors -see color chart below-, for example, red	RT-color; ex: RT-RO

15 - Linearity

Independent linearity controlled & below x%, for example, 3%: LN3%	LNx%; ex: LN3%
Absolute linearity controlled & below x%	LAx%

17 - Flammability (according to UL 94 V-0)

MCA14: Not self-extinguishable	(leave blank)
Self-extinguishable according to standard UL 94 (including all plastic parts of the potentiometer: rotor, housing and accessory. If only one part needs to be V0, please, inform)	-V0
MCE14: All accessories assembled with cermet potentiometers wi have the self-extinguishable property according to standard UL 94	l -V0

14 - Wiper position

Standard is at 50% ± 15°	(leave blank)	
Initial or CCW	Pl	
Final or CW	PF	
Others: following clock positions; at 3hours: P3H	PXH, ex: P3H	

16 - Assembled accessories

Assembled	WT	
Shaft reference	14XXX Example: 14187	
Color of shaft (standard is black)	-YY Example, white: BA	

Color chart for rotor, housing and accessories

Black (1)	NE	
White	ВА	
Neutral	IN	
Transparent	TA	
Red	RO	
Green	VE	
Yellow	AM	
Blue	AZ	
Grey	GS	
Brown	MR	

⁽¹⁾ Black is not an option for housings.

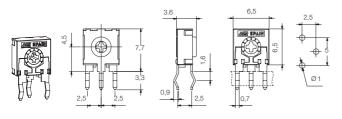
DRAWINGS CA6

Tolerances 6 mm (in mm.):

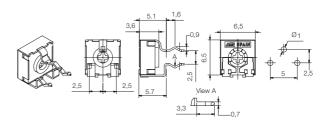
<1	±0,1
1<5	±0,3
5	±0,5

Model types. CA6

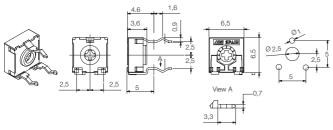
CA6 H2,5



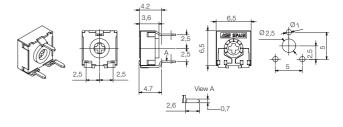
CA6 V2,5



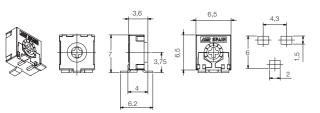
CA6 V5



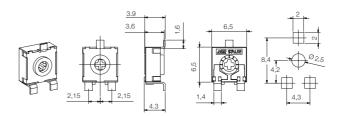
CA6 VS5



CA6 HSMD

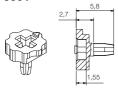


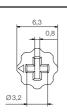
CA6 VSMD



Thumbwheels CA6

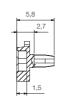
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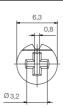




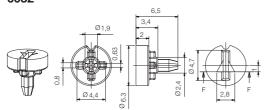
6030







6032



DRAWINGS CA6

Tolerances 6 mm (in mm.):

<1	±0,1
1<5	±0,3
5	±0,5

Shafts. CA6

6022







6024

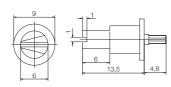




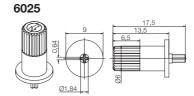


6028



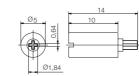


6023 0,64 0,84 0,84



6031





DRAWINGS CA9 // CE9

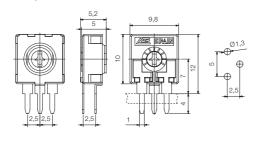
Tolerances 9 mm (in mm.):

<1	±0,1
1<5	±0,3
5	±0,5

Model types. CA9 // CE9

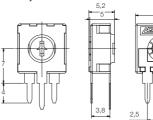
CA9 H2,5 // CE9 H2,5

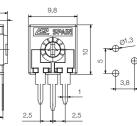




CA9 H3,8 // CE9 H3,8

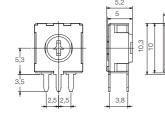




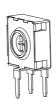


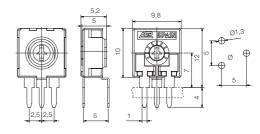
CA9 HS3,8 // CE9 HS3,8





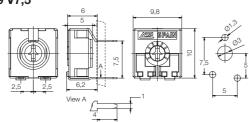
CA9 H5 // CE9 H5





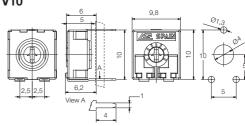
CA9 V7,5 // CE9 V7,5





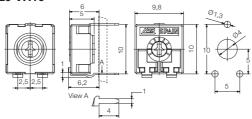
CA9 V10 // CE9 V10





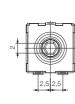
CA9 VR10 // CE9 VR10

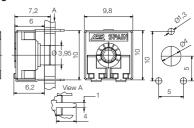




CA9 MAV10 // CE9 MAV10



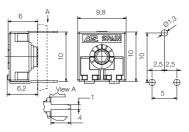




CA9 MTV10 // CE9 MTV10







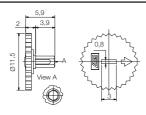
DRAWINGS CA9 // CE9

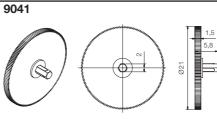
Tolerances 9 mm (in mm.):

<1	±0,1
1<5	±0,3
5	±0,5

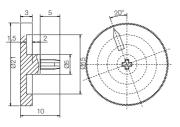
Thumbwheels. CA9 // CE9

9002

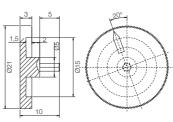








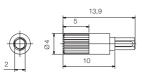




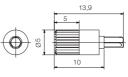
Shafts. CA9 // CE9

9004



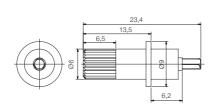






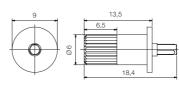
9006





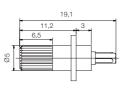
9009





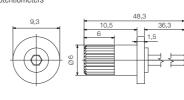




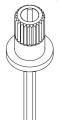


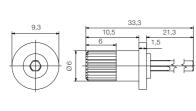
9018 For 6 potentiometers

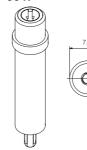


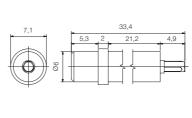


9039 For 4 potentiometers









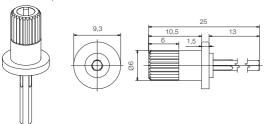
DRAWINGS CA9 // CE9

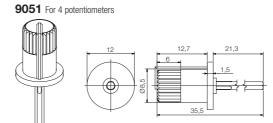
Tolerances 9 mm (in mm.):

<1	±0,1
1<5	±0,3
5	±0,5

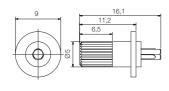
Shafts. CA9 // CE9

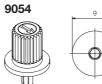
9048 For 2 potentiometers

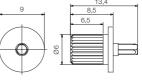




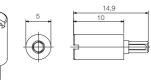
9053



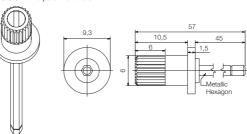




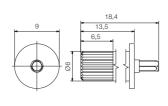
9055



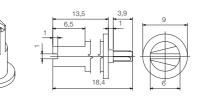
9056 For 8 potentiometers



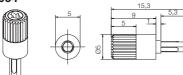




9063



9064



9067







DRAWINGS CA14 // CE14

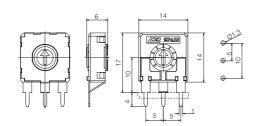
Tolerances 14 mm (in mm.):

<1	±0,1
1<10	±0,3
10	±0,5

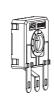
Model types. CA14 // CE14

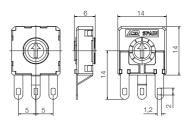
CA14 H0 // CE14 H0





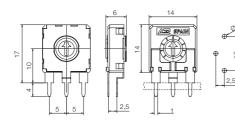
CA14 HC0 // CE14 HC0





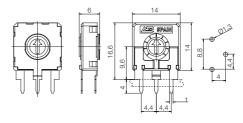
CA14 H2,5 // CE14 H2,5





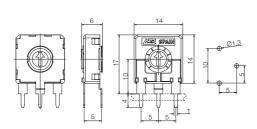
CA14 H4 // CE14 H4



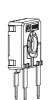


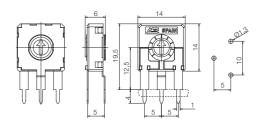
CA14 H5 // CE14 H5





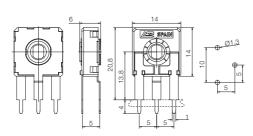
CA14 HA5 // CE14 HA5





CA14 HL5 // CE14 HL5

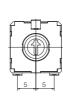


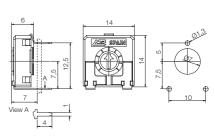


CA14 V12,5 // CE14 V12,5

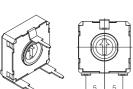
CA14 VL12,5 // CE14 VL12,5

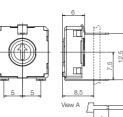


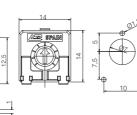


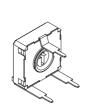


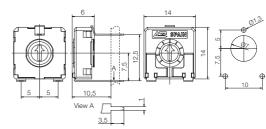
CA14 VA12,5 // CE14 VA12,5











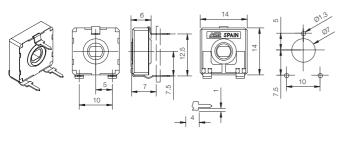
DRAWINGS CA14 // CE14

Tolerances 14 mm (in mm.):

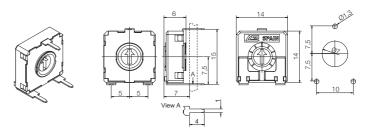
<1	±0,1
1<10	±0,3
10	±0,5

Model types. CA14 // CE14

CA14 VR12,5 // CE14 VR12,5



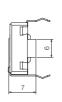
CA14 V15 // CE14 V15



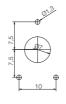
CA14 V15...CFF // CE14 V15...CFF

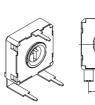






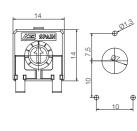




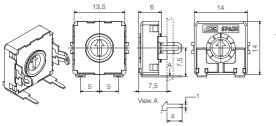


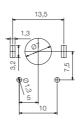






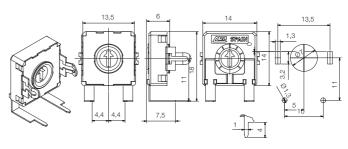
CA14 VD7,5 // CE14 VD7,5





CA14 VD11 // CE14 VD11

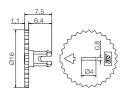
CA14 V17,5 // CE14 V17,5



Thumbwheels. CA14 // CE14





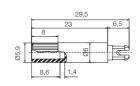


Shafts. CA14 // CE14













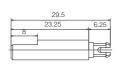




14015







14056







DRAWINGS CA14 // CE14

Tolerances 14 mm (in mm.):

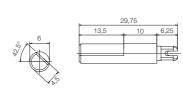
<1	±0,1
1<10	±0,3
10	±0,5

Shafts. CA14 // CE14

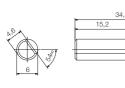


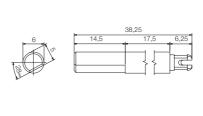




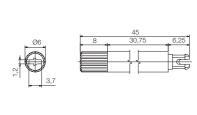






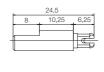


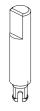




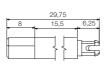












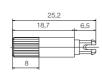






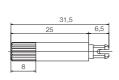












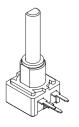
DRAWINGS MCA9 // MCE9

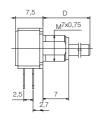
Tolerances 9 mm (in mm.):

<1	±0,1
1<5	±0,3
5	±0,5

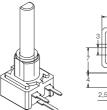
Model types. MCA9 // MCE9

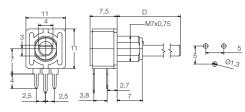
MCA9 H2,5 // MCE9 H2,5



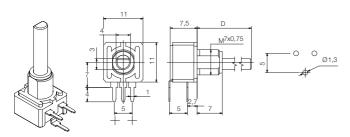


MC9 H3,8 // MCE9 H3,8

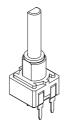


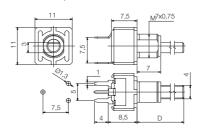


MCA9 H5 // MCE9 H5

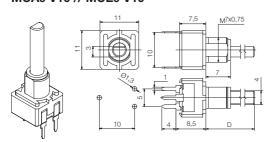


MCA9 V7,5 // MCE9 V7,5

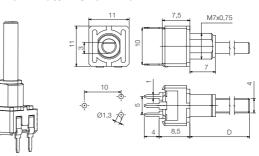




MCA9 V10 // MCE9 V10

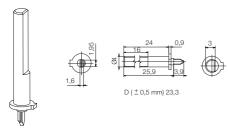


MCA9 VR10 // MCE9 VR10

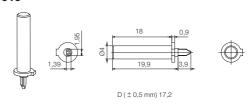


Shafts. MCA9 // MCE9





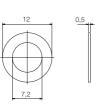
9019



Washer and nut. MCA9 // MCE9

WASHER





NUT







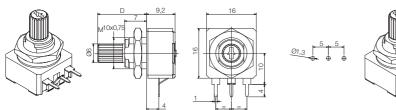
DRAWINGS MCA14 // MCE14

Tolerances 14 mm (in mm.):

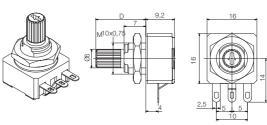
<1	±0,1	
1<10	±0,3	
10	±0,5	

Model types. MCA14 // MCE14

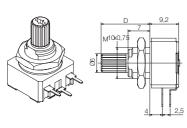
MCA14 H0 // MCE14 H0

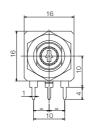






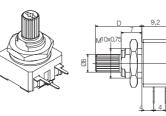
MCA14 H2,5 // MCE14 H2,5

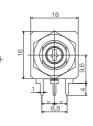






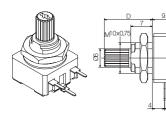
MCA14 H4 // MCE14 H4

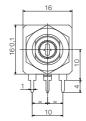






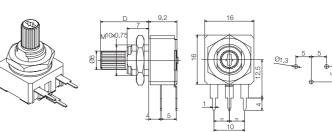
MCA14 H5 // MCE14 H5



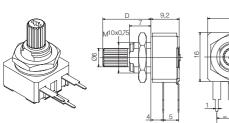


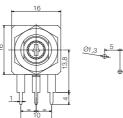


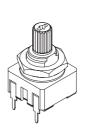
MCA14 HA5 // MCE14 HA5

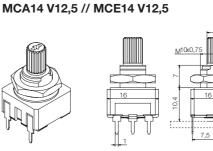


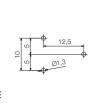
MCA14 HL5 // MCE14 HL5



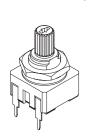


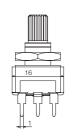


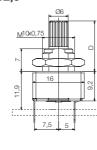




MCA14 VA12,5 // MCE14 VA12,5

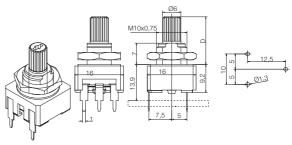








MCA14 VL12,5 // MCE14 VL12,5



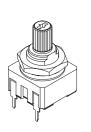
DRAWINGS MCA14 // MCE14

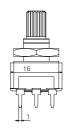
Tolerances 14 mm (in mm.):

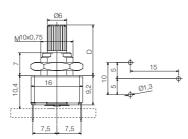
<1	±0,1
1<10	±0,3
10	±0,5

Model types. MCA14 // MCE14

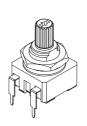
MCA14 V15 // MCE14 V15

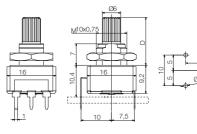




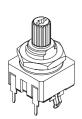


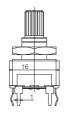
MCA14 V17,5 // MCE14 V17,5

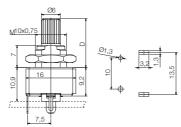




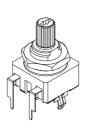
MCA14 VD7,5 // MCE14 VD7,5

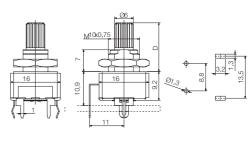






MCA14 VD11 // MCE14 VD11

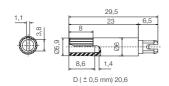




Shafts. MCA14 // MCE14

14008

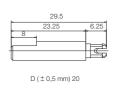




14015



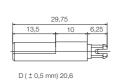




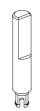
14066



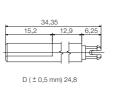




14067



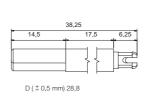




14072

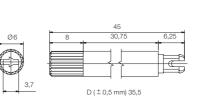






14073





DRAWINGS MCA14 // MCE14

Tolerances 14 mm (in mm.):

<1	±0,1
1<10	±0,3
10	±0,5

Shafts. MCA14 // MCE14

14081







14084







14187



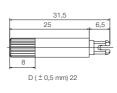




14250







Washer and nut. MCA-14 // MCE-14 // COM MCA-14

WASHER





NUT





