



EN: This Datasheet is presented by the manufacturer.

Please visit our website for pricing and availability at www.hestore.hu.



E32-900T20D User Manual

SX1276 868MHz/915MHz DIP Wireless Module



Contents

DISCLAIMER	2
FEATURES	4
1. OVERVIEW	5
1.1 INTRODUCTION	5
2.SPECIFICATION AND PARAMETER.....	5
2.1 LIMIT PARAMETER.....	5
2.2 OPERATING PARAMETER	6
3 SIZE AND PIN DEFINITION	7
4 CONNECT TO MCU	8
5 FUNCTION DESCRIPTION	9
5.1 FIXED TRANSMISSION	9
5.2 BROADCASTING TRANSMISSION	9
5.3 BROADCASTING ADDRESS	9
5.4 MONITOR ADDRESS	10
5.5 RESET	10
5.6 AUX DESCRIPTION	10
5.6.1 Indication of UART output	10
5.6.2 Indication of wireless transmitting	11
5.6.3 Configuration procedure of module	11
5.6.4 Notes for AUX	11
6 OPERATING MODE	12
6.1 MODE SWITCH	12
6.2 NORMAL MODE (MODE 0)	13
6.3 WAKE-UP MODE (MODE 1)	13
6.4 POWER-SAVING MODE (MODE 2)	14
6.5 SLEEP MODE (MODE 3)	14
7 COMMAND FORMAT	14
7.1 DEFAULT PARAMETERS	15
7.2 READING OPERATING PARAMETERS	15

7.3 READING VERSION NUMBER	15
7.4 RESET COMMAND	15
7.5 PARAMETER SETTING COMMAND	15
8 BASIC OPERATION	18
8.1 HARDWARE DESIGN	18
9 FAQ	19
9.1 COMMUNICATION RANGE IS TOO SHORT	19
9.2 MODULE IS EASY TO DAMAGE	19
9.3 BER(BIT ERROR RATE) IS HIGH	19
10 PRODUCTION GUIDANCE	19
10.1 REFLOW SOLDERING TEMPERATURE	19
10.2 REFLOW SOLDERING CURVE	20
11 PACKAGE FOR BATCH ORDER	21
REVISION HISTORY	21
ABOUT US	21

Disclaimer

EBYTE reserves all rights to this document and the information contained herein. Products, names, logos and designs described herein may in whole or in part be subject to intellectual property rights. Reproduction, use, modification or disclosure to third parties of this document or any part thereof without the express permission of EBYTE is strictly prohibited.

The information contained herein is provided “as is” and EBYTE assumes no liability for the use of the information. No warranty, either express or implied, is given, including but not limited, with respect to the accuracy, correctness, reliability and fitness for a particular purpose of the information. This document may be revised by EBYTE at any time. For most recent documents, visit www.ebyte.com.

Features

- Advanced LoRa modulation, with the advantage of long-distance anti-interference;
- Under ideal conditions, the communication distance can reach 5.5km, and the transmission distance is better than traditional GFSK;
- Fixed-point transmission, broadcast transmission, channel monitoring;
- FEC forward error correction to improve communication stability;
- Air wake-up (ultra-low power consumption), suitable for battery applications;
- Adopt industrial-grade active temperature-compensated crystal oscillator to ensure its stability and consistency;
- The maximum transmit power is 20dBm, and the software is multi-level adjustable;
- Support 868/915MHz EU general frequency band;
- The data transmission rate of 0.3k~19.2kbps;
- 2.3~5.5V power supply, power supply greater than 3.3V can guarantee the best performance;
- Industrial-grade standard design, supporting long-term use at -40~+85°C;
- IPEX/stamp hole interface for easy connection of coaxial cable or external antenna.

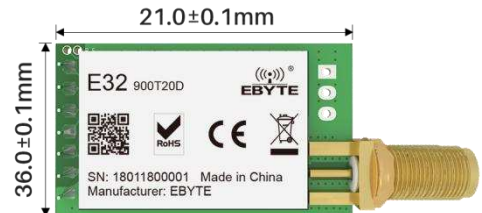
1. Overview

1.1 Introduction

E32-900T20D is a wireless serial port module (UART) based on SEMTECH's SX1276 RF chip. It has multiple transmission modes, working in the 862MHz~931MHz, LoRa spread spectrum technology, TTL output.

SX1276 features LoRa™, which will bring longer communication distance, and has the advantages of concentrated power density, meanwhile it has a very strong confidentiality. the modules of 20dBm transmitting power adopt industrial grade crystal oscillators to ensure the stability and consistency. E32-900T20D are widely applied in utility meters, IoT renovation, smart home, etc. The modules feature data encryption and compression. The data transmitted in air features randomness. air Data Rate(Default 2.4kps).

E32-900T20D strictly follows design standards of FCC, CE, CCC and meets various RF certification requirements for exporting.



1.2 Application

- Home security alarm and remote keyless entry;
- Smart home and industrial sensors;
- Wireless alarm security system;
- Building automation solutions;
- Wireless industrial-grade remote control;
- Health care products;
- Advanced Meter Reading Architecture(AMI);
- Automotive industry applications.

2. Specification and parameter

2.1 Limit parameter

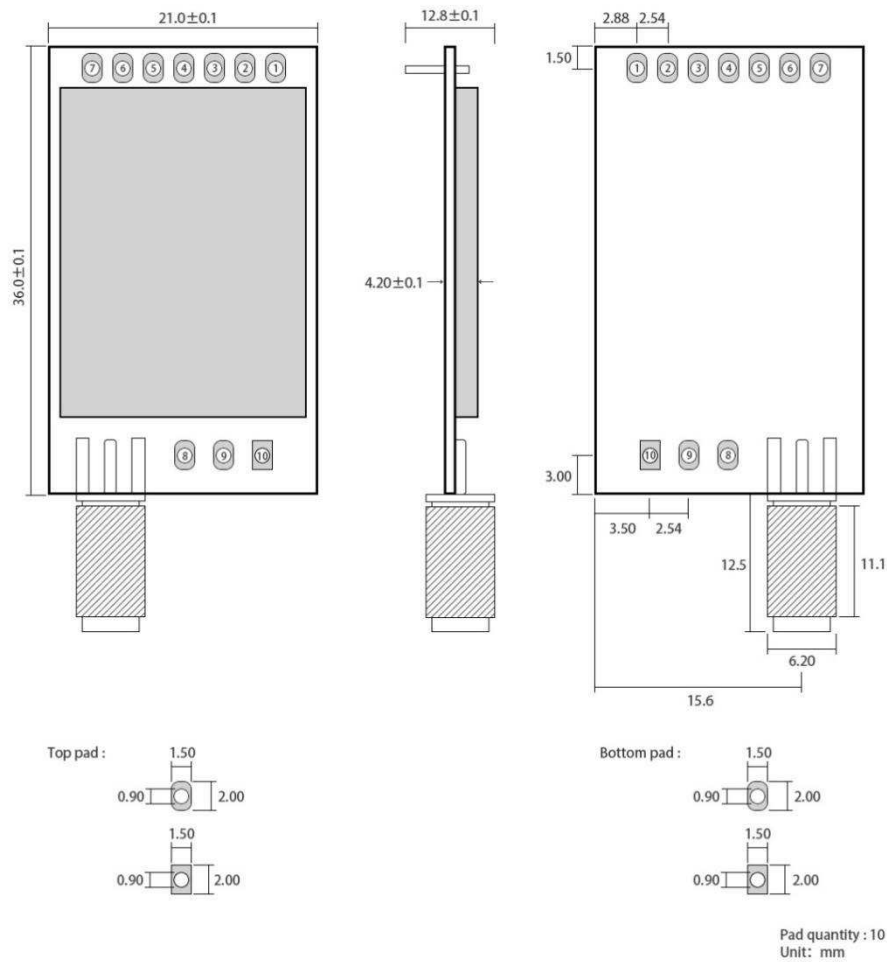
Main parameter	Performance		Remarks
	Min.	Max.	
Power supply (V)	0	5.5	Voltage over 5.5V will cause permanent damage to module
Blocking power (dBm)	-	-10	Chances of burn is slim when modules are used in short distance
Operating temperature (°C)	-40	85	

2.2 Operating parameter

Main parameter		Performance			Remark
		Min	Typ.	Max.	
Operating voltage (V)		2.3	5.0	5.5	≥5.0 V ensures output power
Communication level (V)			3.3		For 5V TTL, it may be at risk of burning down
Operating temperature (°C)		-40	-	85	Industrial design
Operating frequency (MHz)		862	868	931	Support ISM band
Power consumption	Transmitting current [mA]		120		Instant power consumption
	Receiving current [mA]		15		
	Turn-off current [μA]		4		Software is shut down
Max Tx power (dBm)			20		
Receiving sensitivity (dBm)			-123		Air data rate is 2.4kbps

Main parameter	Description	Remark
Distance for reference	5500m	Test condition: clear and open area, antenna gain: 5dBi, antenna height: 2.5m, air data rate: 2.4kbps
TX length	58 Byte	Maximum capacity of single package, automatic sub-packing after exceeding.
Buffer	512 Byte	
Modulation	LoRa™	
Communication interface	UART	@3.3V,TTL
Package	DIP	
Connector	DIP	1*7*2.54mm spacing
Size	21* 36 mm	
Antenna	SMA-K	50 ohm impedance

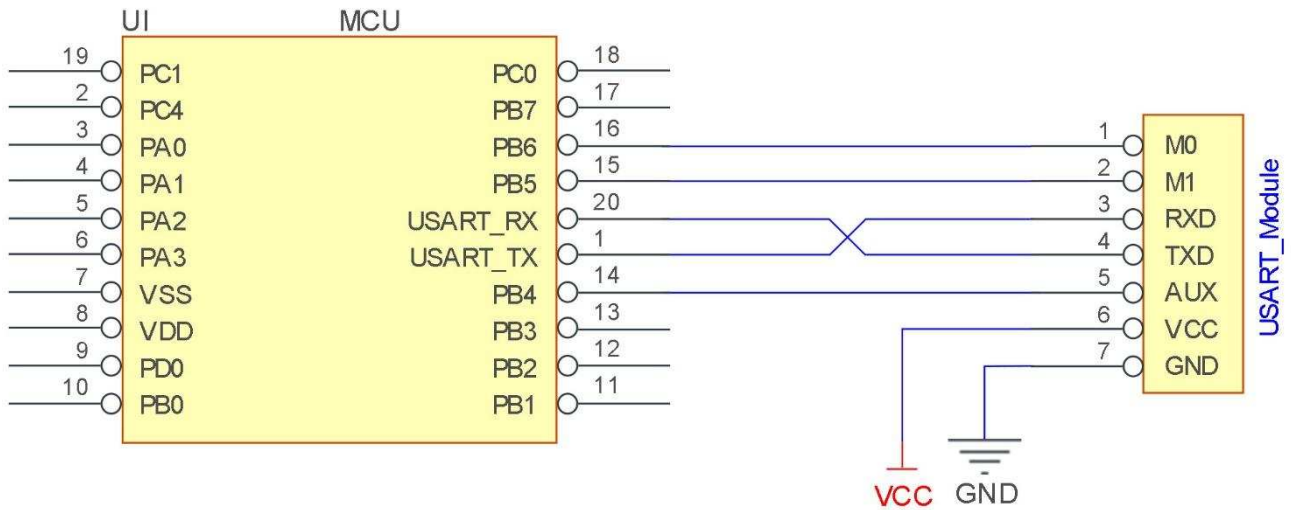
3 Size and pin definition



No.	Name	Direction	Function
1	M0	Input (weak pull-up)	With M1, the four working modes of the module can be determined (it cannot be suspended, and it can be grounded if it is not used).
2	M1	Input (weak pull-up)	With M0, the four working modes of the module can be determined (it cannot be suspended, and it can be grounded if it is not used).
3	RXD	Input	TTL UART input ,Connect to external TXD output pins; Can be configured as drain open circuit or pull up input, see parameter Settings
4	TXD	Output	TTL UART output, Connect to external RXD input pin; Can be configured as drain open circuit or push - pull output, see parameter Settings
5	AUX	Output	Used to indicate the working status of the module; The user wakes up the external MCU and outputs low level during self-test initialization; Can be configured as drain open output, or push-pull output, see parameter Settings (can be suspended)
6	VCC	Input	Positive reference of module power supply, voltage range: 2.3v ~ 5.5V DC
7	GND	Input	Ground

8	Fix hole		
9	Fix hole		
10	Fix hole		

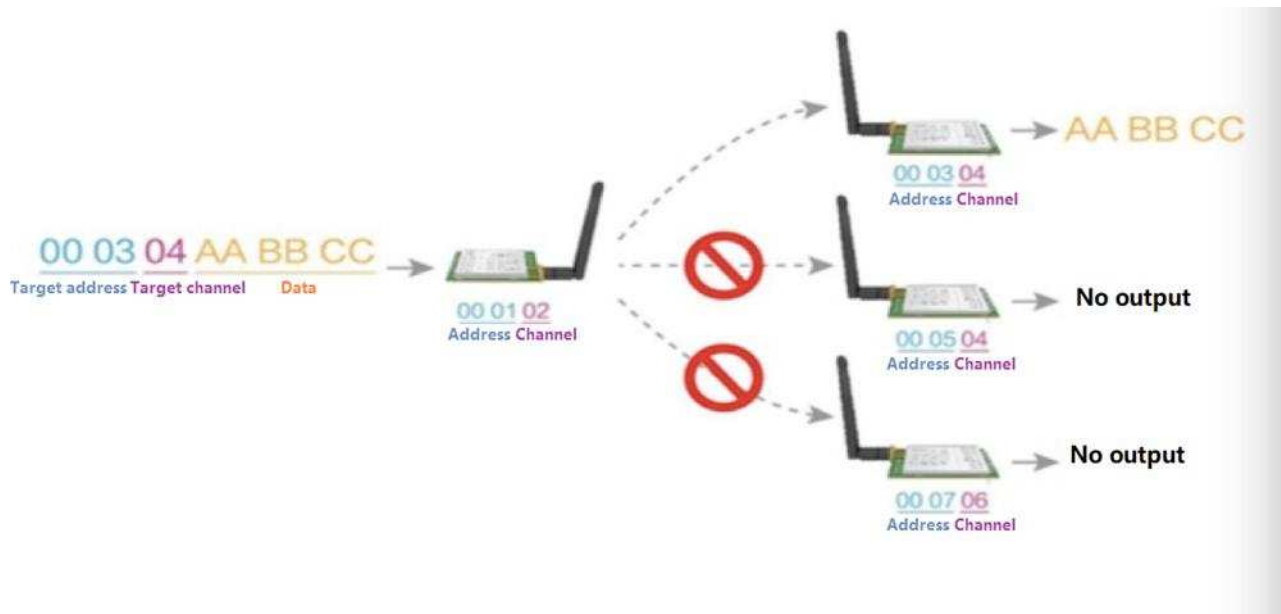
4 Connect to MCU



No.	Description (STM8L MCU)
1	The UART module is TTL level.
2	For some MCU works at 5VDC, it may need to add 4-10K pull-up resistor for the TXD & AUX pin.

5 Function description

5.1 Fixed transmission



5.2 Broadcasting transmission



5.3 Broadcasting address

- For example: Set the address of module A as 0xFFFF or 0x0000, and the channel as 0x04;

- When module is the transmitter (transparent transmission), all modules under channel 0x04 will receive the data, the purpose of broadcast is realized.

5.4 Monitor address

- For example: Set the address of module A as 0xFFFF or 0x0000, and the channel as 0x04;
- When module A is the receiver, it can receive the data sent from all modules under channel 0x04, the purpose of monitor is realized.

5.5 Reset

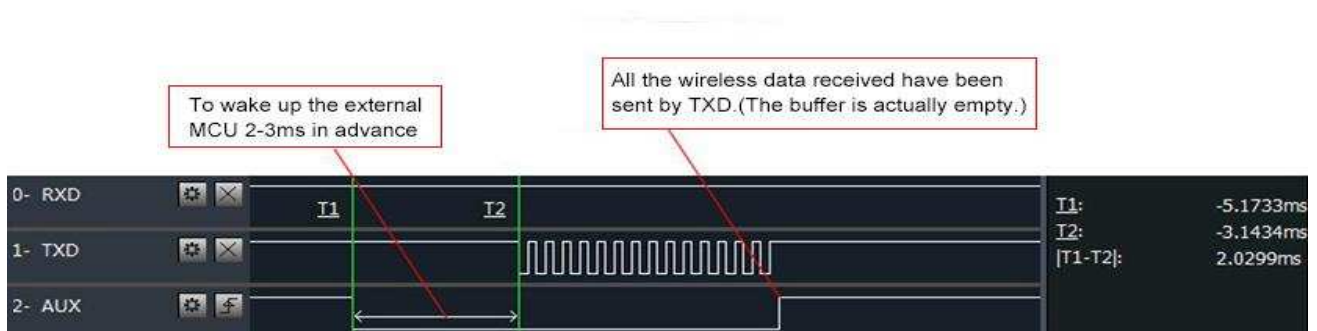
- When the module is powered, AUX outputs low level immediately, conducts hardware self-check and sets the operating mode based on user's parameters. During the process, the AUX remains low level. After the process completed, the AUX outputs high level and starts to work as per the operating mode combined by M1 and M0. Therefore, users need to wait the AUX rising edge as the start of module's normal work.

5.6 AUX description

- AUX Pin can be used as indication for wireless send & receive buffer and self-check.
- It can indicate whether there are data that are not sent yet via wireless way, or whether all wireless data has been sent through UART, or whether the module is still in the process of self-check initialization.

5.6.1 Indication of UART output

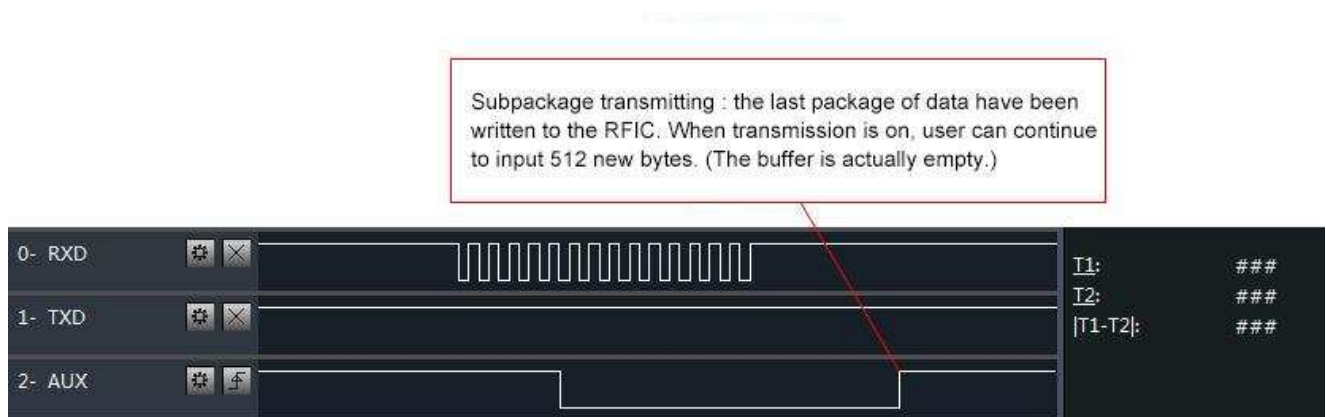
- To wake up external MCU



Timing Sequence Diagram of AUX when TXD pin transmits

5.6.2 Indication of wireless transmitting

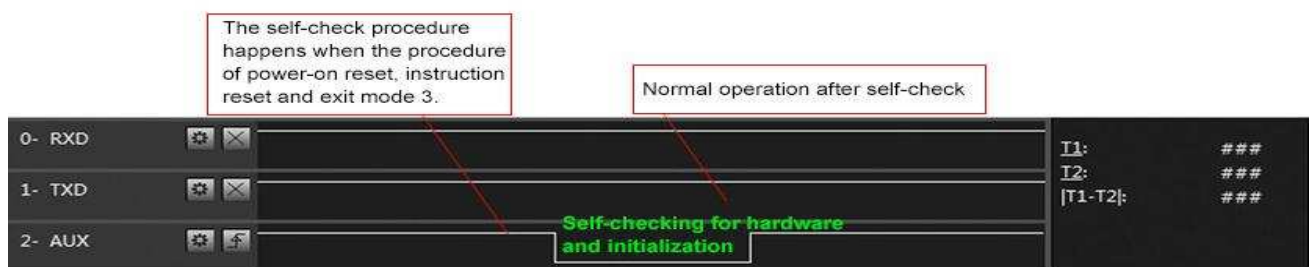
- Buffer (empty): the internal 512 bytes data in the buffer are written to the RFIC (Auto sub-packaging).
- When AUX=1, the user can input data less than 512 bytes continuously without overflow. Buffer (not empty): when AUX=0, the internal 512 bytes data in the buffer have not been written to the RFIC completely. If the user starts to transmit data at this circumstance, it may cause overtime when the module is waiting for the user data, or transmitting wireless sub package.
- When AUX = 1, it does not mean that all the UART data of the module have been transmitted already, perhaps the last packet of data is still in transmission.



Timing Sequence Diagram of AUX when RXD pin receives

5.6.3 Configuration procedure of module

- Only happened when power-on resetting or exiting sleep mode



Timing Sequence Diagram of AUX when self-check

5.6.4 Notes for AUX

No.	Description
-----	-------------

1	For function 1 & function 2 mentioned above, the priority should be given to the one with low level output, which means if it meets each of any low level output condition, AUX outputs low level, if none of the low level condition is met, AUX outputs high level.
2	When AUX outputs low level, it means the module is busy & cannot conduct operating mode checking. Within 1ms since AUX outputs high level, the mode switch will be completed.
3	After switching to new operating mode, it will not work in the new mode immediately until AUX rising edge lasts for 2ms . If AUX stays on the high level, the operating mode switch can be affected immediately.
4	When the user switches to other operating modes from mode 3 (sleep mode) or it's still in reset process, the module will reset user parameters, during which AUX outputs low level.

6 Operating mode

There are four operating modes, which are set by M1 and M0, the details are as follows:

Mode (0-3)	M0	M1	Mode introduction	Remark
0 Normal	0	0	UART and wireless channel are open, transparent transmission is on	The receiver must work in mode 0 or mode 1
1 Wake up	1	0	UART and wireless channel are open, the only difference with mode 0 is that before transmitting data, increasing the wake up code automatically, so that it can awake the receiver under mode 3.	The receiver could be 0,1 or 2
2 Power saving	0	1	UART close, wireless is under air-awaken mode, after receiving data, UART open and send data.	Transmitter must be mode 1, unable to transmit in this mode.
3 Sleep	1	1	sleep mode, receiving parameter setting command is available.	More details on parameter specification.

6.1 Mode switch

- The user can decide the operating mode by the combination of M1 and M0. The two GPIO of MCU can be used to switch mode. After modifying M1 or M0, it will start to work in new mode 1ms later if the module is free. If there are any serial data that are yet to finish wireless transmitting, it will start to work in new mode after the UART transmitting finished. After the module receives the wireless data & transmits the data through serial port, it will start to work in new mode after the transmitting finished. Therefore, the mode-switch is only valid when AUX outputs 1, otherwise it will delay.
- For example, in mode 0 or mode 1, if the user inputs massive data consecutively and switches operating mode at the same time, the mode-switch operation is invalid. New mode checking can only be started after all the user's data process completed. It is recommended to check AUX pin out status and wait 2ms after AUX outputs high level before switching the mode.
- If the module switches from other modes to stand-by mode, it will work in stand-by mode only after all the remained data process completed. The feature can be used to save power consumption. For example, when the transmitter works in mode 0, after the external MCU transmits data "12345", it can switch to sleep mode immediately without waiting the rising edge of the AUX pin, also the user's main MCU will go dormancy

immediately. Then the module will transmit all the data through wireless transmission & go dormancy 1ms later automatically, which reduces MCU working time & save power.

- Likewise, this feature can be used in any mode-switch. The module will start to work in new mode within 1ms after completing present mode task, which enables the user to omit the procedure of AUX inquiry and switch mode swiftly. For example, when switching from transmitting mode to receiving mode, the user MCU can go dormancy before mode-switch, using external interrupt function to get AUX change so that the mode-switch can be realized.
- This operation is very flexible and efficient. It is totally designed on the basis of the user MCU's convenience, at the same time the work load and power consumption of the whole system have been reduced and the efficiency of whole system is largely improved.

6.2 Normal mode (mode 0)

	When M1 = 0 & M0 = 0, module works in mode 0
Transmitting	<p>The module can receive the user data via serial port, and transmit wireless data package of 58 bytes. When the data inputted by user is up to 58 byte, the module will start wireless transmission. During which the user can input data continuously for transmission.</p> <p>When the required transmission bytes are less than 58 bytes, the module will wait 3-byte time and treat it as data termination unless continuous data inputted by user. Then the module will transmit all the data through wireless channel.</p> <p>When the module receives the first data packet from user, the AUX outputs low level.</p> <p>After all the data are transmitted into RF chip and transmission start , AUX outputs high level.</p> <p>At this time, it means that the last wireless data package transmission is started, which enables the user to input another 512 bytes continuously. The data package transmitted from the module working in mode 0 can only be received by the module working in mode 0 or 1.</p>
Receiving	<p>The wireless receiving function of the module is on, the data packet transmitted from the module working in mode 0 & mode 1 can be received.</p> <p>After the data packet is received, the AUX outputs low level, 5ms later the module starts to transmit wireless data through serial port TXD pin.</p> <p>After all the wireless data have been transmitted via serial port, the AUX outputs high level.</p>

6.3 Wake-up mode (mode 1)

	When M1 = 0 & M0 = 1, module works in mode 1
Transmitting	<p>The condition of data packet transmission & AUX function is the same as mode 0. The only difference is that the module will add preamble code before each data packet automatically. The preamble code length depends on the wake-up time set in the user parameters. The purpose of the preamble code is waking up the receiving module works in mode 2. Therefore, the data package transmitted from mode 1 can be received by mode 0, mode1 and mode 2.</p>
Receiving	<p>The same as that in mode 0.</p>

6.4 Power-saving mode (mode 2)

	When M1 = 1 & M0 = 0, module works in mode 2
Transmitting	UART is closed, the module cannot receive any serial port data from outside MCU. Hence the function of wireless transmission is not available for the module working in this mode.
Receiving	In mode 2, it is required the data transmitter works in mode 1. The wireless module monitors the preamble code at regular time. Once it gets the preamble code, it will remain as receiving status and waiting for the completion of receiving the entire valid data package. Then the AUX outputs low level, 5ms later the serial port is open to transmit received wireless data through TXD. Finally, AUX outputs high level after process completed. The wireless module stays in “power-saving – monitoring” working status (polling). By setting different wake-up time, the module will have different receiving response delay (2s in maximum) and average power consumption (30uA in minimum). The user needs to achieve a balance between communication delay time & average power consumption.

6.5 Sleep mode (mode 3)

	When M1=1, M0=1, module works in mode 3
Transmitting	N/A
Receiving	N/A
Parameter setting	This mode can be used for parameter setting. It uses serial port 9600 & 8N1 to set module working parameters through specific instruction format. (pls refer to parameters setting for details)
Notes	When the mode changes from stand-by mode to others, the module will reset its parameters, during which the AUX keeps low level and then outputs high level after reset completed. It is recommended to check the AUX rising edge for user.

7 Command format

In sleep mode (Mode 3: M1=1, M0=1) , it supports below instructions on list.

(Only support 9600 and 8N1 format when setting)

No.	Instruction format	Illustration
1	C0+working parameters	C0 + 5 bytes working parameters are sent in hexadecimal format. 6 bytes in total and must be sent in succession, (Save the parameters when power-down).
2	C1+C1+C1	(Save the parameters when power-down)
3	C2+working parameters	Three C1 are sent in hexadecimal format. The module returns the saved parameters and must be sent in succession.
4	C3+C3+C3	C2 + 5 bytes working parameters are sent in hexadecimal format. 6 bytes in total and must be sent in succession. (Do not save the parameters when power-down)
5	C4+C4+C4	Three C3 are sent in hexadecimal format. The module returns the version information and they must be sent in succession.

7.1 Default parameters

Default parameter values: : C0 00 00 1A 17 40							
Model	Frequency	Address	Channel	Air data rate	Baud rate	Parity	Transmitting power
E32-900T20D	868MHz	0x0000	0x06	2.4kbps	9600	8N1	100mW

7.2 Reading operating parameters

Instruction format	Description
C1+C1+C1	In sleep mode (M0=1, M1=1) , User gives the module instruction (HEX format): C1 C1 C1, Module returns the present configuration parameters. For example, C0 00 00 1A 17 44.

7.3 Reading version number

Instruction format	Description
C3+C3+C3	In sleep mode (M0=1, M1=1), issue a command (HEX format) to the module serial port: C3 C3 C3, The module returns the current configuration parameters, such as: C3 32 XX YY; C3 is the command prefix, 32 represents the product model, XX represents the version number, and YY represents the interface format + the maximum power value of the module (hexadecimal). The TTL interface is 0x10, RS232 is 0x40, and RS485 is 0x80

7.4 Reset command

Instruction format	Description
C4+C4+C4	In sleep mode (M0=1, M1=1) , User gives the module instruction (HEX format): C4 C4 C4, the module resets for one time. During the reset process, the module will conduct self-check, AUX outputs low level. After reset completing, the AUX outputs high level, then the module starts to work regularly which the working mode can be switched or be given another instruction.

7.5 Parameter setting command

No.	Item	Description	Remark
0	HEAD	Fix 0xC0 or 0xC2, it means this frame data is control command	<ul style="list-style-type: none"> Must be 0xC0 or 0xC2 C0: Save the parameters when power-down C2: Do not save the parameters when power-down

1	ADDH	High address byte of module (the default 00H)				00H-FFH	
2	ADDL	Low address byte of module (the default 00H)				00H-FFH	
3	SPED	7	6	UART parity bit		● UART mode can be different between communication parties	
		0	0	8N1 (default)			
		0	1	8O1			
		1	0	8 E1			
		1	1	8N1 (equal to 00)			
		5	4	3	TTL UART baud rate (bps)		● UART baud rate can be different between communication parties ● The UART baud rate has nothing to do with wireless transmission parameters & won't affect the wireless transmit / receive features.
		0	0	0	1200		
		0	0	1	2400		
		0	1	0	4800		
		0	1	1	9600 (default)		
		1	0	0	19200		
		1	0	1	38400		
		1	1	0	57600		
		1	1	1	115200		
		2	1	0	Air data rate (bps)		
		0	0	0	0.3k		
		0	0	1	1.2k		
		0	1	0	2.4k (default)		
		0	1	1	4.8k		
		1	0	0	9.6k		
		1	0	1	19.2k		
		1	1	0	19.2k (same to 101)		
		1	1	1	19.2k (same to 101)		
4	CHAN	Communication channel					
		channel (862M + CHAN*1M), default 06H (868MHz)				00H-45H, correspond to 862~931MHz	
5	OPTI ON	7	Fixed transmission enabling bit (similar to MODBUS)			● In fixed transmission mode, the first three bytes of each user's data frame can be used as high/low address and channel. The module changes its address and channel when transmit. And it will revert to original setting after complete the process.	
		0	Transparent transmission mode				
		1	Fixed transmission mode				

		6	IO drive mode (default 1)			<ul style="list-style-type: none">● This bit is used to the module internal pull-up resistor. It also increases the level’s adaptability in case of open drain. But in some cases, it may need external pull-up resistor.	
		1	TXD and AUX push-pull outputs, RXD pull-up inputs				
		0	TXD、 AUX open-collector outputs, RXD open-collector inputs				
		5	4	3	wireless wake-up time		<ul style="list-style-type: none">● The transmit & receive module work in mode 0, whose delay time is invalid & can be arbitrary value.● The transmitter works in mode 1 can transmit the preamble code of the corresponding time continuously.● When the receiver works in mode 2, the time means the monitor interval time (wireless wake-up). Only the data from transmitter that works in mode 1 can be received.
		0	0	0	250ms (default)		
		0	0	1	500ms		
		0	1	0	750ms		
		0	1	1	1000ms		
		1	0	0	1250ms		
		1	0	1	1500ms		
		1	1	0	1750ms		
		1	1	1	2000ms		
		2	FEC switch			<ul style="list-style-type: none">● After turn off FEC, the actual data transmission rate increases while anti-interference ability decreases. Also the transmission distance is relatively short.● Both communication parties must keep on the same pages about turn-on or turn-off FEC.	
		0	Turn off FEC				
		1	Turn on FEC (default)				
		1	0	Transmission power (approximation)		<p>The external power must make sure the ability of current output more than 250mA and ensure the power supply ripple within 100mV.</p> <p>Low power transmission is not recommended due to its low power supply efficiency.</p>	
		0	0	20dBm (default)			
		0	1	17dBm			
		1	0	14dBm			
		1	1	10dBm			

For example: The meaning of No.3 "SPED" byte:

The binary bit of the byte	7	6	5	4	3	2	1	0
Configures by user	0	0	0	1	1	0	1	0
Meaning	UART parity bit 8N1		UART baud rate is 9600			Air data rate is 2.4k		
Corresponding hexadecimal	1				A			

Note: When the module communicates with other E32 modules, pay attention to the communication channel to be

consistent. For example, the starting frequency of the E32 915 series is 900Mhz. To communicate with this module, the value of the register (CHAN) numbered 4 should be 0x35.

8 Basic operation

8.1 Hardware design

- It is recommended to use a DC stabilized power supply. The power supply ripple factor is as small as possible, and the module needs to be reliably grounded.;
- Please pay attention to the correct connection of the positive and negative poles of the power supply. Reverse connection may cause permanent damage to the module;
- Please check the power supply to ensure it is within the recommended voltage otherwise when it exceeds the maximum value the module will be permanently damaged;
- Please check the stability of the power supply, the voltage can not be fluctuated frequently;
- When designing the power supply circuit for the module, it is often recommended to reserve more than 30% of the margin, so the whole machine is beneficial for long-term stable operation.;
- The module should be as far away as possible from the power supply, transformers, high-frequency wiring and other parts with large electromagnetic interference.;
- High-frequency digital routing, high-frequency analog routing, and power routing must be avoided under the module. If it is necessary to pass through the module, assume that the module is soldered to the Top Layer, and the copper is spread on the Top Layer of the module contact part(well grounded), it must be close to the digital part of the module and routed in the Bottom Layer;
- Assuming the module is soldered or placed over the Top Layer, it is wrong to randomly route over the Bottom Layer or other layers, which will affect the module's spurs and receiving sensitivity to varying degrees;
- It is assumed that there are devices with large electromagnetic interference around the module that will greatly affect the performance. It is recommended to keep them away from the module according to the strength of the interference. If necessary, appropriate isolation and shielding can be done;
- Assume that there are traces with large electromagnetic interference (high-frequency digital, high-frequency analog, power traces) around the module that will greatly affect the performance of the module. It is recommended to stay away from the module according to the strength of the interference. If necessary, appropriate isolation and shielding can be done.
- If the communication line uses a 5V level, a 1k-5.1k resistor must be connected in series (not recommended, there is still a risk of damage);
- Try to stay away from some physical layers such as TTL protocol at 2.4GHz , for example: USB3.0;
- The mounting structure of antenna has a great influence on the performance of the module. It is necessary to ensure that the antenna is exposed, preferably vertically upward. When the module is mounted inside the case, use a good antenna extension cable to extend the antenna to the outside;
- The antenna must not be installed inside the metal case, which will cause the transmission distance to be greatly weakened.

9 FAQ

9.1 Communication range is too short

- The communication distance will be affected when obstacle exists.
- Data lose rate will be affected by temperature, humidity and co-channel interference.
- The ground will absorb and reflect wireless radio wave, so the performance will be poor when testing near ground.
- Sea water has great ability in absorbing wireless radio wave, so performance will be poor when testing near the sea.
- The signal will be affected when the antenna is near metal object or put in a metal case.
- Power register was set incorrectly, air data rate is set as too high (the higher the air data rate, the shorter the distance).
- The power supply low voltage under room temperature is lower than 2.5V, the lower the voltage, the lower the transmitting power.
- Due to antenna quality or poor matching between antenna and module.

9.2 Module is easy to damage

- Please check the power supply source, ensure it is in right range.
- Please check the stability of power source, the voltage cannot fluctuate too much.
- Please make sure antistatic measure are taken when installing and using, high frequency devices have electrostatic susceptibility.
- Please ensure the humidity is within limited range, some parts are sensitive to humidity.
- Please avoid using modules under too high or too low temperature.

9.3 BER(Bit Error Rate) is high

- There are co-channel signal interference nearby, please be away from interference sources or modify frequency and channel to avoid interference;
- Poor power supply may cause messy code. Make sure that the power supply is reliable.
- The extension line and feeder quality are poor or too long, so the bit error rate is high;

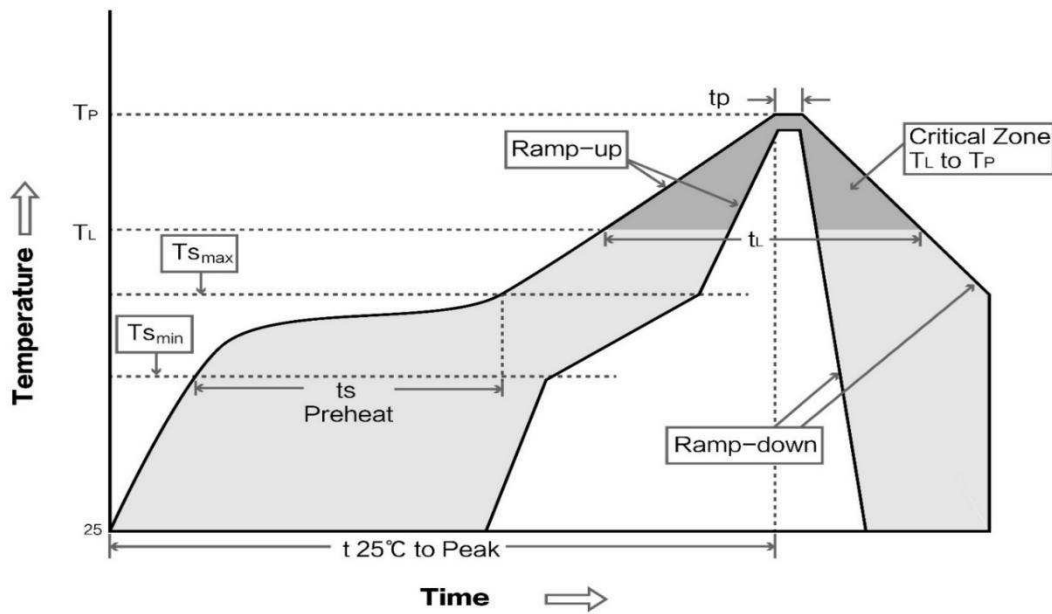
10 Production guidance

10.1 Reflow soldering temperature

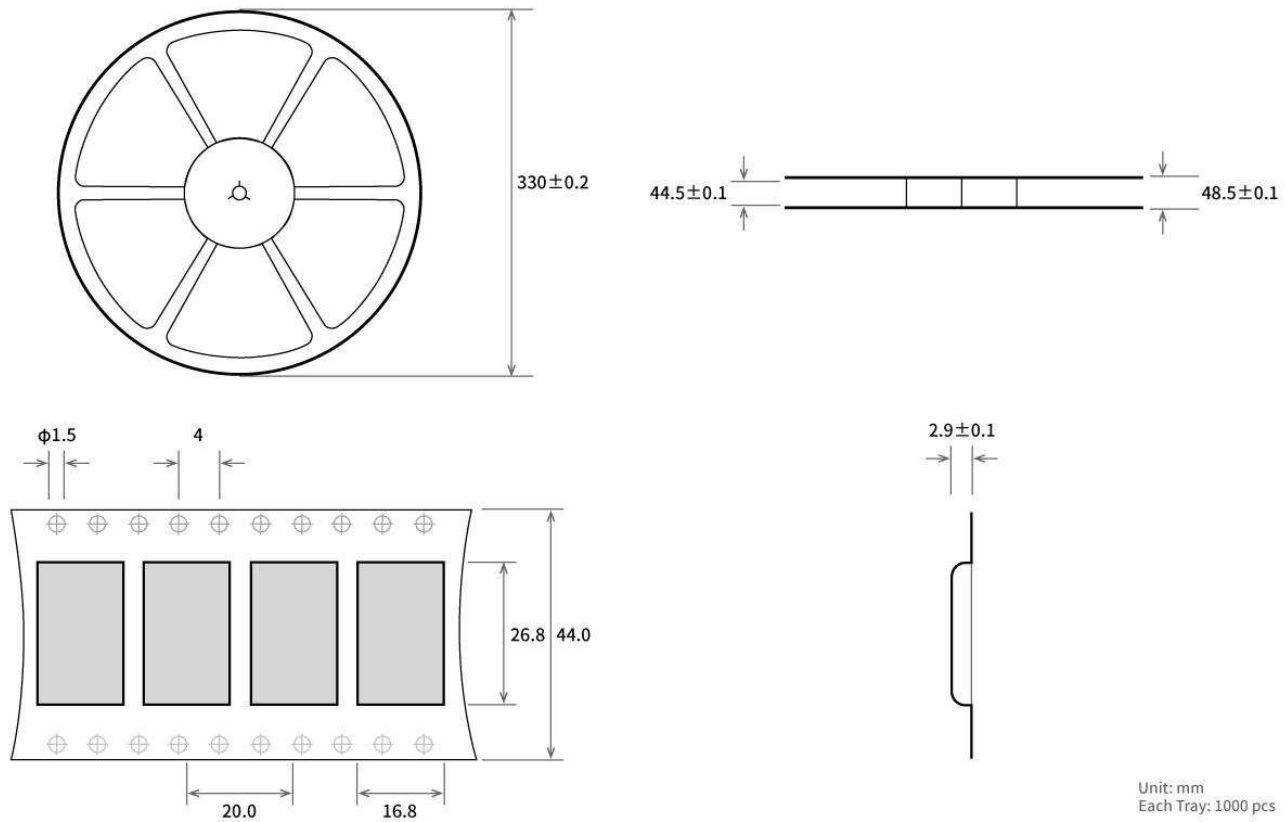
Profile Feature	Sn-Pb Assembly	Pb-Free Assembly
Solder Paste	Sn63/Pb37	Sn96.5/Ag3/Cu0.5
Preheat Temperature min (T _{min})	100°C	150°C
Preheat temperature max (T _{max})	150°C	200°C

Preheat Time (T_{smin} to T_{smax})(t_s)	60-120 sec	60-120 sec
Average ramp-up rate(T_{smax} to T_p)	3°C/second max	3°C/second max
Liquidous Temperature (T_L)	183°C	217°C
Time (t_L) Maintained Above (T_L)	60-90 sec	30-90 sec
Peak temperature (T_p)	220-235°C	230-250°C
Average ramp-down rate (T_p to T_{smax})	6°C/second max	6°C/second max
Time 25°C to peak temperature	max 6 minutes	max 8 minutes

10.2 Reflow soldering curve



11 Package for batch order



Revision history

Version	Date	Description	Issued by
1.00	2021-4-25	Initial version	Linson
1.1	2022-6-28	Bug fixes	Yan
1.2	2023-5-5	Bug fixes	Yan

About us

Technical support: support@cdebyte.com

Documents and RF Setting download link: <https://www.cdebyte.com>

Thank you for using Ebyte products! Please contact us with any questions or suggestions: info@cdebyte.com

Fax: 028-64146160

Web: <https://www.cdebyte.com>

Address: B5 Mould Park, 199# Xiqu Ave, Chengdu, Sichuan, China



Chengdu Ebyte Electronic Technology Co.,Ltd.